

# Change notification

November 2025

## PTFE material changeover for diaphragms, diaphragm valves, ball valves and bodies in the GEMÜ iComLine series

Dear customers,

3M has announced it will be completely withdrawing from fluoropolymer production by the end of 2025. GEMÜ is also affected by this development and has taken measures at an early stage to select and test suitable alternative materials. Our primary objective is to ensure that you receive a continuous supply of our products and that they are of a consistently high quality. You can rest assured that all PTFE components will continue to be manufactured exclusively from PTFE sourced from well-known manufacturers.

The qualification of the replacement materials has been successfully completed. The new PTFE materials have successfully passed comprehensive testing. We confirm that they correspond to the previous materials in terms of "fit, form and function" and are at least equivalent in quality.

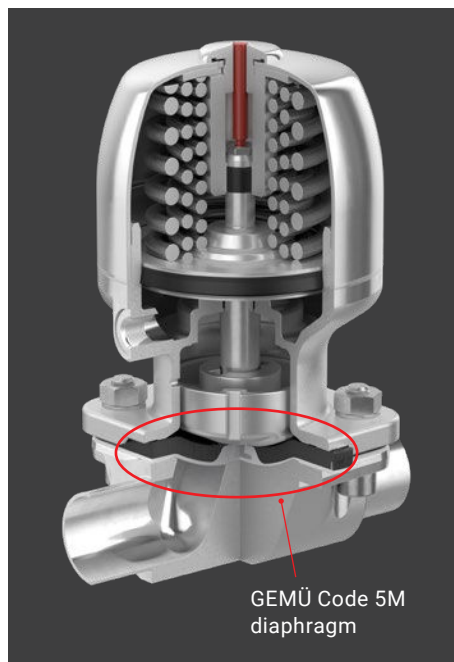
You can therefore continue to order the products from us under the item numbers and designations that you are familiar with. The changeover to the new materials will take place from the following dates, depending on the product:

- **Diaphragms and diaphragm valves:** Changeover from **July 2026**
  - GEMÜ Code 54: Changeover from **July 2026**
  - GEMÜ Code 5M, 5E, 56, 5Q, 5R, 5T, 5Y and 71: Changeover from **September 2026**
- **PFA-lined valve bodies:** Changeover from **July 2026**
- **Ball valves:** Changeover from **March 2026**
- **Multi-port bodies and straight-through bodies of the GEMÜ iComLine series:** Changeover from **July 2026**

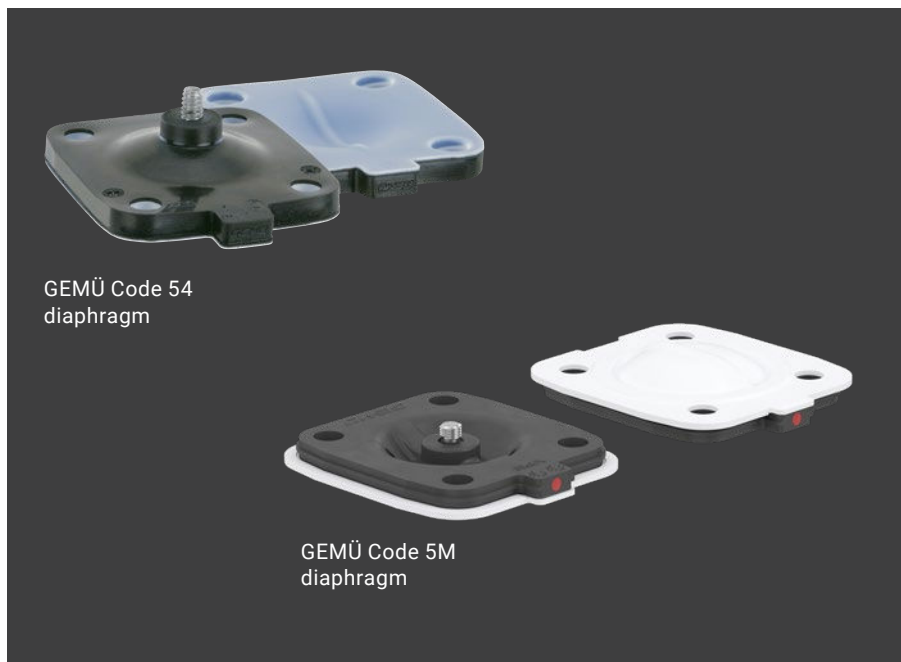
From these dates, there may be mixed deliveries of the existing and new materials for a transition period. The traceability of the material continues to be fully ensured on the basis of our traceability and serial numbers. If you require samples in advance or have further questions about the changeover, please do not hesitate to get in touch with your contact person at GEMÜ. We are always at your disposal and look forward to supporting you with our high-quality products and services.

Affected customers were already informed in the first half of 2025 about the changeover to new materials for other product groups. The changeover began with diaphragm globe valves (PD valves), globe valves, actuators for single-use and solenoid valves. You can view the current status of the start and end of the changeover period for all product types at any time on our information page: <https://www.gemu-group.com/ptfe-changeover>.

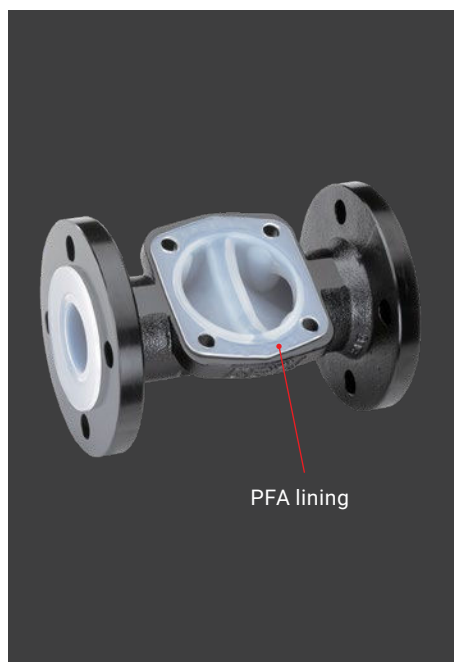
## Sample representation of the affected components



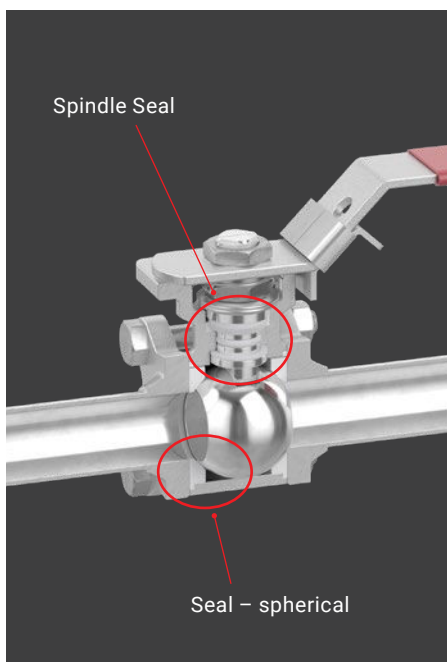
Diaphragm valves



Diaphragms



PFA-lined valve bodies



Ball valves



Body of the GEMÜ iComLine series

Kind regards,

GEMÜ Gebr. Müller Apparatebau GmbH & Co. KG

**Gert Müller**  
Chairman of the Group  
Executive Management Board

**Stephan Müller**  
Member of the Group  
Executive Management Board