

PRA/802000/M, RA/802000/M, RA/8000, RA/8000/M ISOLine™ 15552 cylinder, double acting

- ø 32 ... 320 mm
- High performance adaptive cushioning system "ACS"
- Low temperature version up to -40 °C
- High temperature version up to +150 °C
- 16 bar version available
- Rail Cylinder Shock and vibration tested to EN 61373 Category 1; Class A + B



Technical features

Medium:
Compressed air, filtered, lubricated or non-lubricated

Standard:
ISO 15552

Operation:
Double acting, adjustable cushioning

Operating pressure:
ø 32 ... 125 mm (Profile barrel)
1 ... 12 bar (14 ... 174 psi)
ø 32 ... 200 mm (Round barrel)
1 ... 16 bar (14 ... 232 psi)
ø 250 & 320 mm (Round barrel)
1 ... 10 bar (14 ... 145 psi)

Ports:
G1/8 ... 1

Cylinder diameters:
32, 40, 50, 63, 80, 100, 125, 160, 200, 250, 320 mm

Standard strokes:
25, 50, 80, 100, 125, 160, 200, 250, 320, 400, 500 mm

Non-standard strokes:
ø 32 ... 125 mm (5 ... 2800 mm)
ø 160 ... 320 mm (5 ... 2600 mm)

Operating temperature:

ø 32 ... 125 mm
"Standard version"
-20 ... +80 °C (-4 ... +176 °F)
ø 160 ... 320 mm
"Standard version"
-10 ... +80 °C (+14 ... +176 °F)
ø 32 ... 320 mm
"High temperature version" (T)
0 ... +150 °C (-17,7 ... +302 °F)
ø 32 ... 200 mm
"Low temperature version" (L)
-40 max. ... +80 °C (-40 ... +176 °F)
Air supply must be dry enough to avoid ice formation at temperatures below +2 °C (+35 °F)

Standard Materials:

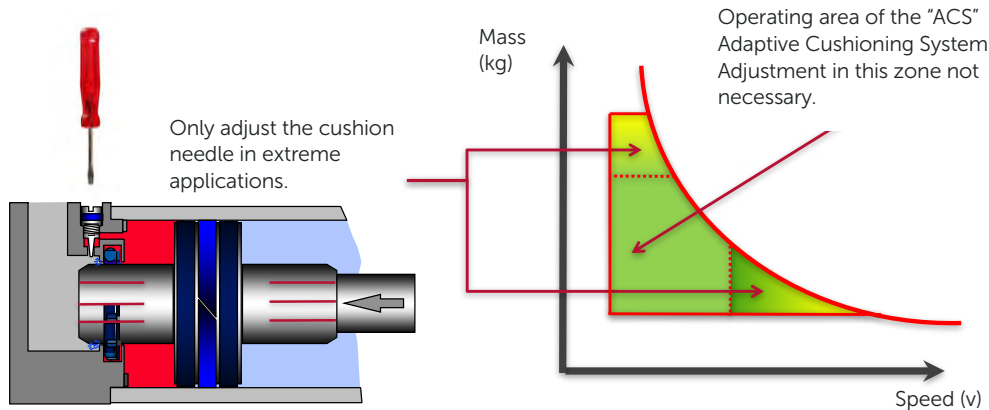
Barrel: Anodised aluminium
End covers: Pressure diecast aluminium (ø 200 ... 320 mm gravity cast aluminium)
Piston rod: Stainless steel (martensitic)
Piston rod seals: PUR (ø 160 ... 320 mm NBR)
Piston seals: PUR (ø 160 ... 320 mm NBR)
'O'-rings: NBR

Technical data

Cylinder ø (mm)	32	40	50	63	80	100	125	160	200	250	320
Profile barrel	•	•	•	•	•	•	•				
Round barrel	•	•	•	•	•	•	•	•	•	•	•
Port size	G1/8	G1/4	G1/4	G3/8	G3/8	G1/2	G1/2	G3/4	G3/4	G1	G1
Piston rod ø (mm)	12	16	20	20	25	25	32	40	40	50	63
Piston rod thread	M10 x 1,25	M12 x 1,25	M16 x 1,5	M16 x 1,5	M20 x 1,5	M20 x 1,5	M27 x 2	M36 x 2	M36 x 2	M42 x 2	M48 x 2
Cushion length (mm)	20	22	24	24	26	33	39	43	43	55	60
Cushioning											
Adaptive cushioning systems "ACS"	•	•	•	•	•	•	•				
Cushioning (adjustable cushion)								•	•	•	•
Initial cushion volume (cm ³)	12,8	20,2	36	64	111	235	427	784	1273	2534	4559
Theoretical thrusts at 6 bar outstroke (N)	482	754	1178	1870	3016	4710	7363	12064	18840	29436	48228
Theoretical thrusts at 6 bar instroke (N)	414	633	990	1680	2722	4416	6882	11310	18090	28236	47292
Air consumption at 6 bar outstroke (l/cm)	0,056	0,088	0,137	0,218	0,35	0,55	0,86	1,41	2,2	3,44	5,63
Air consumption at 6 bar instroke (l/cm)	0,048	0,074	0,114	0,195	0,32	0,51	0,79	1,32	2,1	3,3	5,41

The function

The new "ACS" Adaptive Cushioning System provides a high performance pneumatic damping function. The system will automatically cushion for a wide range of general applications as delivered. Manual adjustment is still possible for extreme applications.



Design and sizing in pneumatics

Golden Rules

Design and sizing in pneumatics is often based upon experience coupled with an element of fear of under specifying crucial equipment. In an attempt to ensure enough power, engineers may select over sized cylinders and then select over sized valves to supply them with enough air. The same uncertainty can also lead to over sized specification of air line equipment, fittings and tubing. The outcome is components larger than necessary that use too much compressed air and waste energy and money. However when following some well proven golden rules and a few laws of pneumatics it is easy to achieve correctly sized pneumatic installations.

Basics to Consider

The force required, the pressure available, the speed of movement and air consumption. ISO and VDMA standard or compact style also cushioning and sensors. Cylinders are greased on assembly and operate under normal conditions without additional lubrication. However using a lubricator will extend the life of these products.

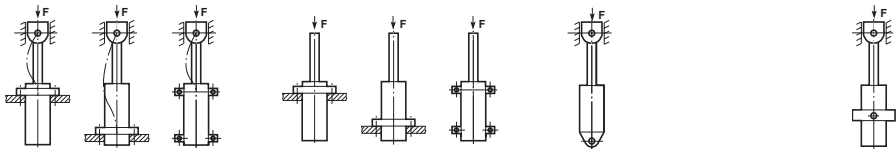
Golden Rule:

The theoretical force of the cylinder should be 25% extra for high speed, 50% extra for low speed and 100% extra for ultra low speed (positioning) applications.

The correct sizing is based upon the required force and applied pressure. Go to page 1 for more information on cylinder sizing and air consumption.

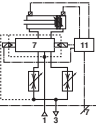
Load and Buckling

For applications with high side loading, use pneumatic slide actators or standard cylinders fitted with guide units. Alternatively external guide bearings should be installed. When a long stroke length is specified, care must be taken to ensure the rod length is within the limits for prevention of buckling. The table shows the maximum stroke length for a variety of installation arrangements.



Cylinder ø (mm)	Piston rod ø (mm)	Load case 1 Pressure (bar)				Load case 2 Pressure (bar)				Load case 3 Pressure (bar)				Load case 4 Pressure (bar)			
		4	6	10	16	4	6	10	16	4	6	10	16	4	6	10	16
32	12	1100	860	650	500	500	390	290	210	650	520	380	290	760	600	450	340
40	16	1600	1200	950	730	730	580	430	320	940	750	560	430	1100	880	660	500
50	20	2000	1600	1200	930	930	740	550	420	1200	960	720	550	1400	1100	840	640
63	20	1500	1200	930	720	720	570	420	310	930	740	550	420	1100	860	650	490
80	25	1900	1500	1100	880	880	700	510	380	1100	910	680	510	1300	1100	800	600
100	25	1500	1200	880	670	670	520	380	270	880	690	510	370	1000	820	600	450
125	32	2000	1600	1200	910	910	710	520	380	1200	940	690	520	1400	1100	820	620
160	40	2400	1900	1500	1100	1100	880	640	480	1400	1200	860	640	1700	1400	1000	760
200	40	1900	1500	1100	860	860	670	480	350	1100	890	650	480	1300	1000	770	580
250	50	2400	1900	1400	1100	1100	850	620	440	1400	1100	830	610	1700	1300	980	730
320	63	2600	2400	1800	1400	1400	1100	780	570	1800	1400	1000	780	2100	1700	1200	930

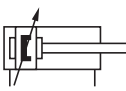
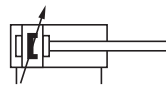
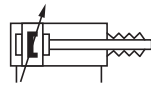
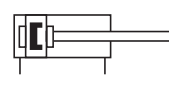
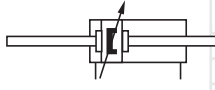
Additional ISO 15552 Cylinder ranges (Cylinder ranges in the red frame are shown in this data sheet.)

     													
Symbols		Profile barrel	Round barrel	Industrial Automation	Food & Beverage	Automotive	ATEX II 2GD	Rail *1)	CE-marked	ø (mm)	Range	Description	Datasheet
		•	•	•	•		•		•	32 ... 125	PRA/802000 LPRA/802000	Double Acting Cylinder	1_5_220_PRA_802000_M_RA_8000_M 1_5_225_PRA_802000_M_EX 1_5_220_LPRA_802000_M_LRA_8000_M
		•	•			•	•	•	•	32 ... 125	RA/802000 LPRA/802000	Double Acting Cylinder	1_5_220_PRA_802000_M_RA_8000_M 1_5_225_PRA_802000_M_EX 1_5_220_LPRA_802000_M_LRA_8000_M
		•	•			•		•	•	160 ... 320	RA/8000 LRA/8000	Double Acting Cylinder	1_5_220_PRA_802000_M_RA_8000_M 1_5_126_RA_8000_M_EX 1_5_220_LPRA_802000_M_LRA_8000_M
		•	•	•	•		•		•	32 ... 200	KA/802000	Stainless steel Cylinder	1_5_222_KA_802000_M 1_5_228_KA_802000_M_EX
		•	•	•			•		•	32 ... 100	PRA/822000	Smooth Line Cylinder	1_5_230_PRA_822000_M 1_5_235_PRA_822000_M_EX
		•	•	•			•		•	32 ... 100	PRA/842000	Clean Line Cylinder	1_5_240_PRA_842000_M 1_5_245_PRA_842000_M_EX
		•	•			•			•	32 ... 100	PRA/862000	IVAC Industrial Cylinder	1_5_250_PRA_862000_M 1_5_255_PRA_862000_M_EX
		•	•	•	•				•	32 ... 100	PRA/882000	IVAC Clean Line Cylinder	1_5_260_PRA_882000_M 1_5_265_PRA_882000_M_EX
		•	•	•	•		•		•	40 ... 125	PSA/802000/F1	Cylinder with position sensor	1_9_067_PSA_802000_F1 1_9_068_PSA_802000_F1_EX
		•	•			•	•		•	160 ... 320	SA/8000/F1	Cylinder with position sensor	Datasheet (standard) 1_9_062_SA_8000_F1_EX
		•	•	•	•			•		32 ... 100	PRA/801000, PRA/803000	Standard Single Acting Cylinder	1_4_101_PRA_801000_803000 -
		•	•			•		•		32 ... 100	RA/801000, RA/803000	Standard Single Acting Cylinder	1_4_101_PRA_801000_803000 -

• Range available. For additional information please contact the technical service or <http://www.norgren.com>

*1) Rail Cylinder Shock and vibration tested to EN 61373 Category 1; Class A + B

Cylinder variants

Symbol	Versions	Piston Rod Material	Standard Model with					ø	Description	Page		
Please see the description below	H	L	T	R	S	C	D	Male Piston Rod Thread	Female Piston Rod Thread	(mm)		
	•	•	•	X	•	•	•	.PRA/802000/M	.PRA/802000/MX	32 ... 125	Standard Cylinder (Profile barrel)	9
	•	•	•	X	•	•	•	.RA/802000/M	.RA/802000/MX	32 ... 125	Standard Cylinder (Round barrel)	9
	•	•	•	X	•	•	•	.RA/8000/M	-	160 ... 320	Standard Cylinder (Round barrel)	10
	•	•	•	X	•	•	•	.RA/8000	-	160 ... 320	Standard Cylinder (Round barrel) without Magnet	10
				X	•	•	•	PRA/802000/W2	PRA/802000/W2X	32 ... 125	Cylinder with Special Wiper - Seal	12
				X	•	•	•	RA/802000/W2	RA/802000/W2X	32 ... 125	(suitable for appl. with cement, plaster (stucco), arizona sand, hoar-frost or ice)	
				X	•	•	•	RA/8000/W2	-	160 ... 200	Cylinder with Special Wiper - Seal without Magnet	
				X	•	•	•	PRA/802000/X2	PRA/802000/X2X	32 ... 125	Low Friction Cylinder	12
				X	•	•	•	RA/802000/X2	RA/802000/X2X	32 ... 125	Operating pressure: 1 ... 10 bar, Medium: Compressed air, filtered and non-lubricated recommended	
				X	•	•	•	RA/8000/X2	-	160 ... 200	Low Friction Cylinder without Magnet	
	•	•	•	X	•	•	•	.PRA/802000/MU	.PRA/802000/MUX	32 ... 125	Cylinder with Extended Piston Rod	12
	•	•	•	X	•	•	•	.RA/802000/MU	.RA/802000/MUX	32 ... 125	ø 32 ... 125 mm (Stroke + Extension = 2800 mm)	
	•	•	•	X	•	•	•	.RA/8000/MU	-	160 ... 320	ø 160 ... 320 mm (Stroke + Extension = 2600 mm)	
	•	•	•	X	•	•	•	RA/8000/IU	-	160 ... 320	Cylinder with Extended Piston Rod without Magnet	12
				X	•	•	•	PRA/802000/W6	PRA/802000/W6X	32 ... 125	Cylinder with Extended Piston Rod and Special Wiper - Seal suitable for appl. with cement, plaster (stucco), arizona sand, hoar-frost or ice	
				X	•	•	•	RA/802000/W6	RA/802000/W6X	32 ... 125		
				X	•	•	•	RA/8000/W6	-	160 ... 200		
				X	•	•	•	.PRA/802000/MG	.PRA/802000/MGX	32 ... 125	Cylinder with Piston Rod Bellows	14
				X	•	•	•	.RA/802000/MG	.RA/802000/MGX	32 ... 125	Maximum stroke:	
				X	•	•	•	.RA/8000/MG	-	160 ... 320	ø 32 mm = 1860 mm, ø 40 ... 320 mm = 2000 mm	
				X	•	•	•	.RA/8000/G	-	160 ... 320	Cylinder with Piston Rod Bellows without Magnet	
	•	•	•	X	•	•	•	.PRA/802000/MW	.PRA/802000/MWX	32 ... 125	Cylinder without Cushioning	12
	•	•	•	X	•	•	•	.RA/802000/MW	.RA/802000/MWX	32 ... 125		
	•	•	•	X	•	•	•	.RA/8000/MW	-	160 ... 320		
	•	•	•	X	•	•	•	.RA/8000/W	-	160 ... 320	Cylinder without Cushioning without Magnet	12
				X	•	•	•	PRA/802000/X4	PRA/802000/X4X	32 ... 125	Low Friction Cylinder without Cushioning	
				X	•	•	•	RA/802000/X4	RA/802000/X4X	32 ... 125	Operating pressure: 1 ... 10 bar, Medium: Compressed air, filtered and non-lubricated recommended	
				X	•	•	•	RA/8000/X4	-	160 ... 200	Low Friction Cylinder without Cushioning without Magnet	
	•	•	•	X	•	•	•	.PRA/802000/JM	.PRA/802000/JMX	32 ... 125	Cylinder with Double Ended Piston Rod	13
	•	•	•	X	•	•	•	.RA/802000/JM	.RA/802000/JMX	32 ... 125		
	•	•	•	X	•	•	•	.RA/8000/JM	-	160 ... 320		

Note: Versions: H = Hydraulic (ø 32 ... 100 mm); L = Low temperature -40 °C (-40 °F) (ø 32 ... 125 mm), -30 °C (-22 °F) (ø 160 ... 320 mm); T = High temperature +150 °C (+302 °F); Piston Rod Material: C = Hard chromium plated; D = Stainless steel austenitic & hard chromium plated; R = Stainless steel martensitic; S = Stainless steel austenitic; X = Standard; • = Option

Option selector

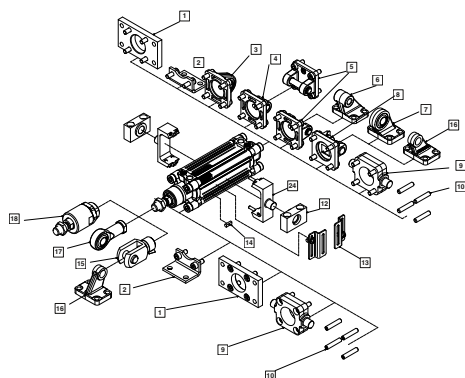
Non-standard variants		Substitute		Strokes (mm)		Substitute	
Standard		None		5 ... 2800			
Hydraulic version ø 32 ... 100 mm only		H		Piston rod thread		Substitute	
Low temperature version -40 °C (-40 °F) (ø 32 ... 125 mm) -30 °C (-22 °F) (ø 160 ... 320 mm)		L		Male		None	
High temperature version +150 °C max. (+302 °F)		T		Female		X	
Standard		Substitute		Variants ø 160 ... 320 mm (non-magnetic piston)		Substitute	
Round barrel		None		Standard		None	
Profile barrel		P		Special wiper/seal		W1	
Piston rod material		Substitute		Low friction		X1	
Stainless steel martensitic		R		Piston rod bellow		G	
Stainless steel austenitic		S		Without cushion		W	
Hard chromium plated		C		Without cushion, low friction		X3	
Stainless steel austenitic & hard chromium plated		D		Double ended piston rod		J	
Cushioning		Substitute		Double ended piston rod, special wiper/seal		W3	
"ACS" (ø 32 ... 125 mm)		O2		Four-position cylinder		IT	
Standard (ø 160 ... 320 mm)		None		Extended piston rod		IU	
Cylinder ø (mm)		Substitute		**A/8****/IU/****/*** Extension (mm)			
032, 040, 050, 063, 080, 100, 125, 160, 200, 250, 320				Extended piston rod		W5	
Variants ø 32 ... 320 mm (magnetic piston)		Substitute		**A/8****/W5/****/*** Extension (mm)			
Standard		M					
Special wiper/seal		W2					
Low friction		X2					
Piston rod bellow		MG					
Without cushion		MW					
Without cushion, low friction		X4					
Double ended piston rod		JM					
Double ended piston rod, special wiper/seal		W4					
Four-position cylinder		MT					
Non-rotating piston rod (internal)		N2					
Locking unit (passive)		L4					
Locking unit (passive), special wiper/seal		L8					
Extended piston rod		MU					
A/8**/MU/****/*** Extension (mm)							
Extended piston rod, special wiper/seal		W6					
A/8**/W6/****/*** Extension (mm)							

Note: If position is not required, disregard option position within part number e.g. RA/802100/M/100. For combinations of cylinder variants consult our technical service.

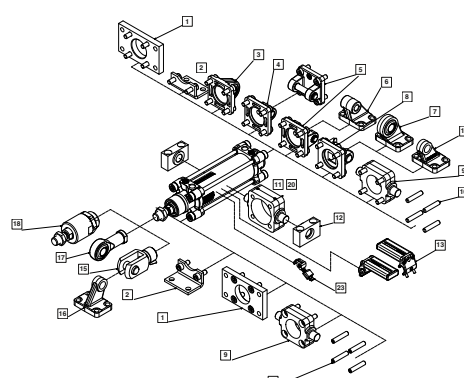
For example: Please note that heat resistant seals are not available for all variants. This option selector explains only the cylinder variants. Additional variants/options are not possible.

Detail's see table on page 4.

Cylinder with Profile barrel ø 32 ... 125 mm



Cylinder with Round barrel ø 32 ... 320 mm



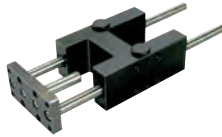
Mountings

Model	A	AK	B, G	C	D	D2	F	FH	H	UH
										
	10	18	1	2	5	8	15	9	11	20
ø	Page 16	Page 16	Page 16	Page 16	Page 17	Page 17	Page 17	Page 17	Page 18	Page 18
32	QM/8032/35	QM/8025/38	QA/8032/22	QA/8032/21	QA/8032/23	QA/8032/42	QM/8025/25	QA/8032/34	QA/8032/28	QA/8032/40
40	QM/8032/35	QM/8040/38	QA/8040/22	QA/8040/21	QA/8040/23	QA/8040/42	QM/8040/25	QA/8040/34	QA/8040/28	QA/8040/40
50	QM/8050/35	QM/8050/38	QA/8050/22	QA/8050/21	QA/8050/23	QA/8050/42	QM/8050/25	QA/8050/34	QA/8050/28	QA/8050/40
63	QM/8050/35	QM/8050/38	QA/8063/22	QA/8063/21	QA/8063/23	QA/8063/42	QM/8050/25	QA/8063/34	QA/8063/28	QA/8063/40
80	QM/8080/35	QM/8080/38	QA/8080/22	QA/8080/21	QA/8080/23	QA/8080/42	QM/8080/25	QA/8080/34	QA/8080/28	QA/8080/40
100	QM/8080/35	QM/8080/38	QA/8100/22	QA/8100/21	QA/8100/23	QA/8100/42	QM/8080/25	QA/8100/34	QA/8100/28	QA/8100/40
125	QM/8125/35	QM/8125/38	QM/8125/22	QM/8125/21	QM/8125/23	QA/8125/42	QM/8125/25	QA/8125/34	QM/8125/28	QA/8125/40
160	QM/8160/35	QM/8160/38	QM/8160/22	QM/8160/21	QM/8160/23	QA/8160/42	QM/8160/25	-	QM/8160/28	QA/8160/40
200	QM/8160/35	QM/8160/38	QM/8200/22	QM/8200/21	QM/8200/23	QA/8200/42	QM/8160/25	-	QM/8200/28	QA/8200/40
250	QM/8250/35	-	QM/8250/22	QM/8250/21	QM/8250/23	-	QM/8250/25	-	QM/8250/28	-
320	QM/8320/35	-	QM/8320/22	QM/8320/21	QM/8320/23	-	QM/8320/25	-	QM/8320/28	-

	UH	S	SW	UF	UR	R	SS	US	Groove key	Valve mounting kit
										
	24	12	6	17	3	4	16	7	14	13
ø	Page 18	Page 18	Page 19	Page 19	Page 19	Page 19	Page 20	Page 20	Page 20	Page 33 & 34
32	PQA/802032/40	QA/8032/41	M/P19493	QM/8025/32	QA/8032/33	QA/8032/27	M/P19931	M/P40310	M/P72816	More Details see page 33 & 34
40	PQA/802040/40	QA/8040/41	M/P19494	QM/8040/32	QA/8040/33	QA/8040/27	M/P19932	M/P40311	M/P72816	
50	PQA/802050/40	QA/8040/41	M/P19495	QM/8050/32	QA/8050/33	QA/8050/27	M/P19933	M/P40312	M/P72816	
63	PQA/802063/40	QA/8063/41	M/P19496	QM/8050/32	QA/8063/33	QA/8063/27	M/P19934	M/P40313	M/P72816	
80	PQA/802080/40	QA/8063/41	M/P19497	QM/8080/32	QA/8080/33	QA/8080/27	M/P19935	M/P40314	M/P72816	
100	PQA/802100/40	QA/8100/41	M/P19498	QM/8080/32	QA/8100/33	QA/8100/27	M/P19936	M/P40315	M/P72816	
125	PQA/802125/40	QA/8100/41	M/P19499	QM/8125/32	QM/8125/33	QM/8125/27	M/P19937	M/P71355	M/P72816	
160	-	QA/8160/41	M/P19679	QM/8160/32	QM/8160/33	QM/8160/27	M/P19938	M/P71356	-	
200	-	QA/8160/41	M/P19683	QM/8160/32	QM/8200/33	QM/8200/27	M/P19939	M/P71357	-	
250	-	-	M/P19446	QM/8250/32	QM/8250/33	-	-	-	-	
320	-	-	M/P19447	QM/8320/32	QM/8320/33	-	-	-	-	

Pos.	Style	Standard	Pos.	Style	Standard	Pos.	Style	Standard
1	B, G	Clear anodised aluminium	6	SW	Die-cast aluminium (ø 32 ... 100 mm) Coated cast iron (ø 125 ... 320 mm)	14	Groove key	Steel
2	C	Coated steel (ø 32 ... 320 mm)	7	US	Coatet cast iron Inner ring: steel, Outer ring: brass	15	F	Galvanized steel, Bolt: galvanized steel, Circlip: Galvanized steel
3	R	Die-cast aluminium (ø 32 ... 100 mm) Coated cast iron (ø 125 ... 200 mm)	8	D2	Die-cast aluminium (ø 32 ... 100 mm) Painted cast iron (ø 160 ... 200 mm), Bolt: stain- less steel (martensitic), Circlip: galvanized steel	16	SS	Coated cast iron
4	UR	Die-cast aluminium (ø 32 ... 100 mm) Coated cast iron (ø 125 ... 200 mm) Inner ring: steel, Outer ring: brass	9	FH	Coated cast iron	17	UF	Galvanized steel, Inner ring: steel, Outer ring: brass
5	D	Die-cast aluminium (ø 32 ... 125 mm) Coated cast iron (ø 160 ... 320 mm) Bolt: galvanized steel (martensitic) Circlip: galvanized steel	10	A	Galvanized steel	18	AK	Galvanized steel
			11	H	Coated cast iron	20	UH	Coated cast iron
			12	S	Clear anodised aluminium Bearing: brass	24	UH	Anodised aluminium
			13	Mounting kit	Galvanized steel			

Guide blocks

	Guide blocks - plain bearings	Guide blocks - roller bearings	Guide blocks - plain bearings, long coupling	Guide blocks - plain bearings, short coupling
				
ø	19 Page 21	19 Page 22	19 Page 24	19 Page 24
32	QA/8032/51/*	QA/8032/61/*	QA/8032/81/*	QA/8032/85/*
40	QA/8040/51/*	QA/8040/61/*	QA/8040/81/*	QA/8040/85/*
50	QA/8050/51/*	QA/8050/61/*	QA/8050/81/*	QA/8050/85/*
63	QA/8063/51/*	QA/8063/61/*	QA/8063/81/*	QA/8063/85/*
80	QA/8080/51/*	QA/8080/61/*	QA/8080/81/*	QA/8080/85/*
100	QA/8100/51/*	QA/8100/61/*	QA/8100/81/*	QA/8100/85/*

*) Insert standard stroke length: 50, 100, 160, 200, 250, 320, 400 and 500 mm, use the next bigger standard stroke.

Accessories for Profile (ø 32 ... 125 mm) & Round barrel (ø 32 ... 320 mm)

Model Profile barrel	Model Round barrel	ø	Port size	Banjo flow control	Straight fitting	Elbow fitting
						
PRA/802032/M/*	RA/802032/M/*	32	G1/8	C0K510618	C02250618	C02470618
PRA/802040/M/*	RA/802040/M/*	40	G1/4	C0K510628	C02250628	C02470628
PRA/802050/M/*	RA/802050/M/*	50	G1/4	C0K510828	C02250828	C02470828
PRA/802063/M/*	RA/802063/M/*	63	G3/8	C0K510838	C02250838	C02470838
PRA/802080/M/*	RA/802080/M/*	80	G3/8	C0K511038	C02251038	C02471038
PRA/802100/M/*	RA/802100/M/*	100	G1/2	C0K511248	C02251248	C02471248
PRA/802125/M/*	RA/802125/M/*	125	G1/2	C0K511248	C02251248	C02471248
-	RA/8160/M/*	160	G3/4	M840 (Inline)	-	-
-	RA/8200/M/*	200	G3/4	M840 (Inline)	-	-
-	RA/8250/M/*	250	G1	M855 (Inline)	-	-
-	RA/8320/M/*	320	G1	M855 (Inline)	-	-

For alternative fitting types please contact the technical service.

Magnetically operated switches

	M/50/**	Groove cover	Switch mounting brackets for M/50	TQM/31, QM/32, QM/132	Switch mounting brackets for TQM/31, QM/32, QM/132	QM/140	Switch mounting brackets for QM/140
							
ø	Page 26 ... 29	Page 20	23 Page 27	Page 30	Page 31	Page 32	Page 33
32		M/P72725/1000	QM/27/2/1		QM/31/032/22		QM/140/010/22
40		M/P72725/1000	QM/27/2/1		QM/31/032/22		QM/140/010/22
50		M/P72725/1000	QM/27/2/1		QM/31/032/22		QM/140/010/22
63		M/P72725/1000	QM/27/2/1		QM/31/032/22		QM/140/010/22
80		M/P72725/1000	QM/27/2/1		QM/31/080/22		QM/140/010/22
100		M/P72725/1000	QM/27/2/1		QM/31/080/22		QM/140/010/22
125		M/P72725/1000	QM/27/2/1		QM/31/080/22		-
160		-	QM/27/2/1		QM/31/160/22		-
200		-	QM/27/2/1		QM/31/160/22		-
250		-	QM/27/2/2		QM/31/250/22		-
320		-	QM/27/2/3		QM/31/320/22		-

Spares kit for profile and round barrel

(wearing parts to be replaced are: piston seals, barrel seals, damping seals and piston rod seals as well as the wear ring)

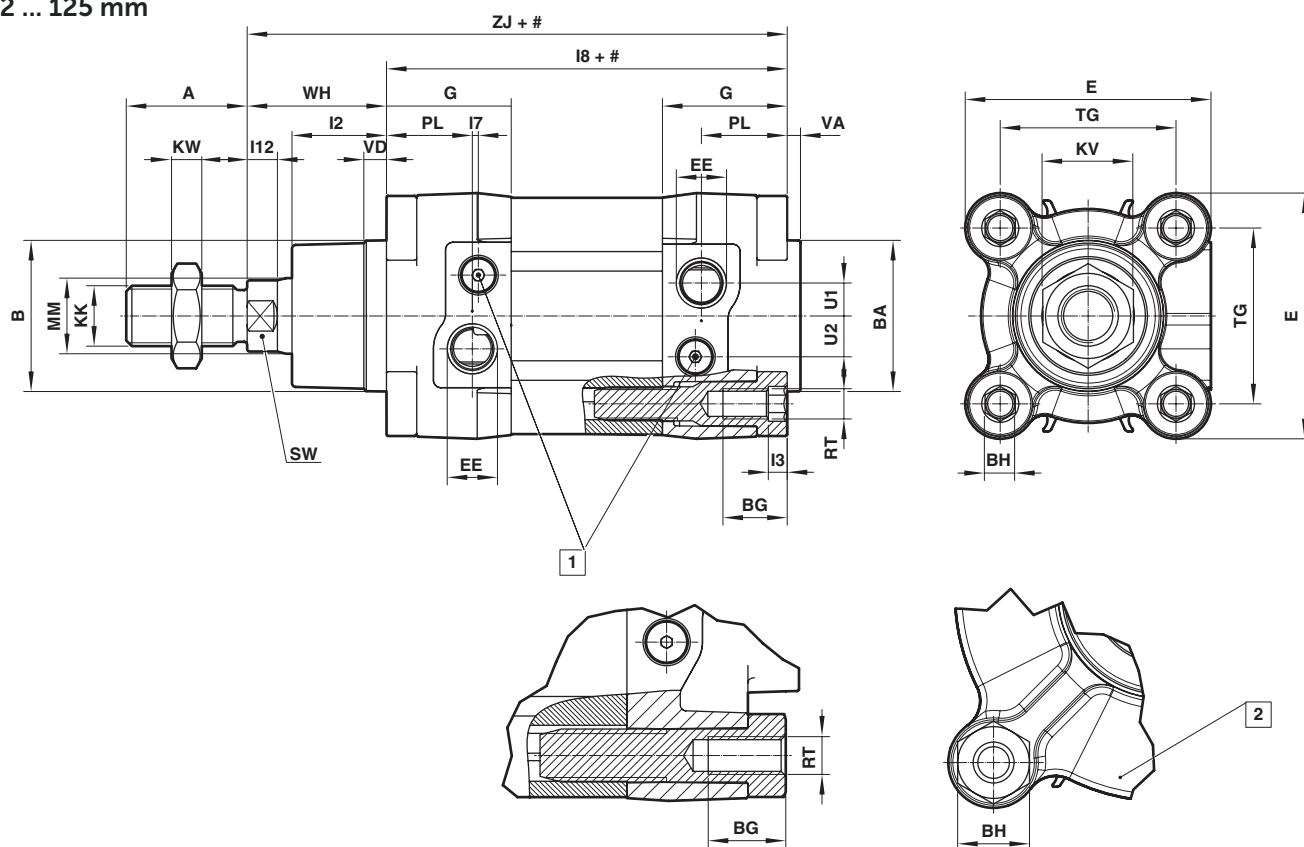


Spares kit		Option							
Piston rod thread	Male thread		. / M / IU / MU / W / MW / G / MG / L2 / L4	J / JM	W1 / W2 / W5 / W6 / L8	W3 / W4	N1 / N2	X1 / X2 / X3 / X4	IT / MT
	Female thread		MX / MUX / MWX / MGX / L4X	JMX	W2X / W6X / L8X	W4X	N2X	X2X / X4X	MTX
Model		ø	Standard temperature (-20 °C / -10 °C ... +80 °C)						
Standard	PRA/802***	032	QA/8032/00	QA/8032/J/00	QA/8032/W1/00	QA/8032/W3/00	QA/8032/N1/00	QA/8032/X1/00	2x QA/8032/00
	PSA/802***	040	QA/8040/00	QA/8040/J/00	QA/8040/W1/00	QA/8040/W3/00	QA/8040/N1/00	QA/8040/X1/00	2x QA/8040/00
	PCA/802***	050	QA/8050/00	QA/8050/J/00	QA/8050/W1/00	QA/8050/W3/00	QA/8050/N1/00	QA/8050/X1/00	2x QA/8050/00
	PDA/802***	063	QA/8063/00	QA/8063/J/00	QA/8063/W1/00	QA/8063/W3/00	QA/8063/N1/00	QA/8063/X1/00	2x QA/8063/00
	RA/802***	080	QA/8080/00	QA/8080/J/00	QA/8080/W1/00	QA/8080/W3/00	QA/8080/N1/00	QA/8080/X1/00	2x QA/8080/00
	SA/802***	100	QA/8100/00	QA/8100/J/00	QA/8100/W1/00	QA/8100/W3/00	QA/8100/N1/00	QA/8100/X1/00	2x QA/8100/00
	CA/802***	125	QA/8125/00	QA/8125/J/00	QA/8125/W1/00	QA/8125/W3/00	-	QA/8125/X1/00	2x QA/8125/00
	DA/802***	160	QA/8160/00	QA/8160/J/00	QA/8160/W1/00	QA/8160/W3/00	-	QA/8160/X1/00	2x QA/8160/00
	RA/8***	200	QA/8200/00	QA/8200/J/00	QA/8200/W1/00	QA/8200/W3/00	-	QA/8200/X1/00	2x QA/8200/00
	SA/8***	250	QA/8250/00	QA/8250/J/00	-	-	-	-	2x QA/8250/00
	CA/8***	320	QA/8320/00	QA/8320/J/00	-	-	-	-	2x QA/8320/00
	DA/8***								
Model		ø	High temperature (0 °C ... +150 °C)						
Special option	TPRA/802***	032	TQA/8032/00	TQA/8032/J/00	-	-	-	-	2x TQA/8032/00
	TPSA/802***	040	TQA/8040/00	TQA/8040/J/00	-	-	-	-	2x TQA/8040/00
	TPCA/802***	050	TQA/8050/00	TQA/8050/J/00	-	-	-	-	2x TQA/8050/00
	TPDA/802***	063	TQA/8063/00	TQA/8063/J/00	-	-	-	-	2x TQA/8063/00
	TRA/802***	080	TQA/8080/00	TQA/8080/J/00	-	-	-	-	2x TQA/8080/00
	TSA/802***	100	TQA/8100/00	TQA/8100/J/00	-	-	-	-	2x TQA/8100/00
	TCA/802***	125	TQA/8125/00	TQA/8125/J/00	-	-	-	-	2x TQA/8125/00
	TDA/802***	160	TQA/8160/00	TQA/8160/J/00	-	-	-	-	2x TQA/8160/00
	TRA/8***	200	TQA/8200/00	TQA/8200/J/00	-	-	-	-	2x TQA/8200/00
	TSA/8***	250	TQA/8250/00	TQA/8250/J/00	-	-	-	-	2x TQA/8250/00
	TCA/8***	320	TQA/8320/00	TQA/8320/J/00	-	-	-	-	2x TQA/8320/00
	TDA/8***								
Model		ø	Low temperature (-40 °C ... +80 °C)						
Special option	LPRA/802***	032	LQA/8032/00	LQA/8032/00	-	-	-	-	2x LQA/8032/00
	LPSA/802***	040	LQA/8040/00	LQA/8040/00	-	-	-	-	2x LQA/8040/00
	LPCA/802***	050	LQA/8050/00	LQA/8050/00	-	-	-	-	2x LQA/8050/00
	LPDA/802***	063	LQA/8063/00	LQA/8063/00	-	-	-	-	2x LQA/8063/00
	LRA/802***	080	LQA/8080/00	LQA/8080/00	-	-	-	-	2x LQA/8080/00
	LSA/802***	100	LQA/8100/00	LQA/8100/00	-	-	-	-	2x LQA/8100/00
	LCA/802***	125	LQA/8125/00	LQA/8125/00	-	-	-	-	2x LQA/8125/00
	LDA/802***	160	LQA/8160/00	LQA/8160/00	-	-	-	-	2x LQA/8160/00
	LRA/8***	200	LQA/8200/00	LQA/8200/00	-	-	-	-	2x LQA/8200/00
	LSA/8***	250	LQA/8250/00	LQA/8250/00	-	-	-	-	2x LQA/8250/00
	LCA/8***	320	LQA/8320/00	LQA/8320/00	-	-	-	-	2x LQA/8320/00
	LDA/8***								
Model		ø	Hydraulic						
Special option	HPRA/802***	032	HQA/8032/00	2x HQA/8032/00	-	-	-	-	2x HQA/8032/00
	HPSA/802***	040	HQA/8040/00	2x HQA/8040/00	-	-	-	-	2x HQA/8040/00
	HPCA/802***	050	HQA/8050/00	2x HQA/8050/00	-	-	-	-	2x HQA/8050/00
	HPDA/802***	063	HQA/8063/00	2x HQA/8063/00	-	-	-	-	2x HQA/8063/00
	HRA/802***	080	HQA/8080/00	2x HQA/8080/00	-	-	-	-	2x HQA/8080/00
	HSA/802***	100	HQA/8100/00	2x HQA/8100/00	-	-	-	-	2x HQA/8100/00
	HCA/802***								
	HDA/802***								

*** = add cylinder diamter

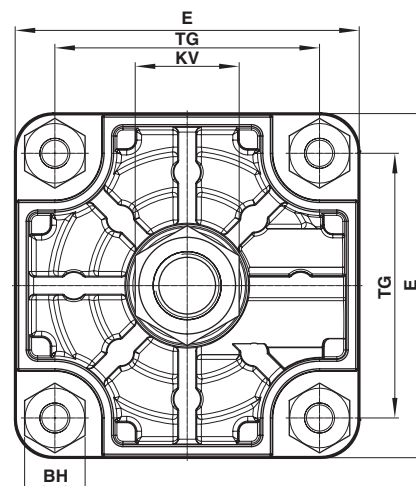
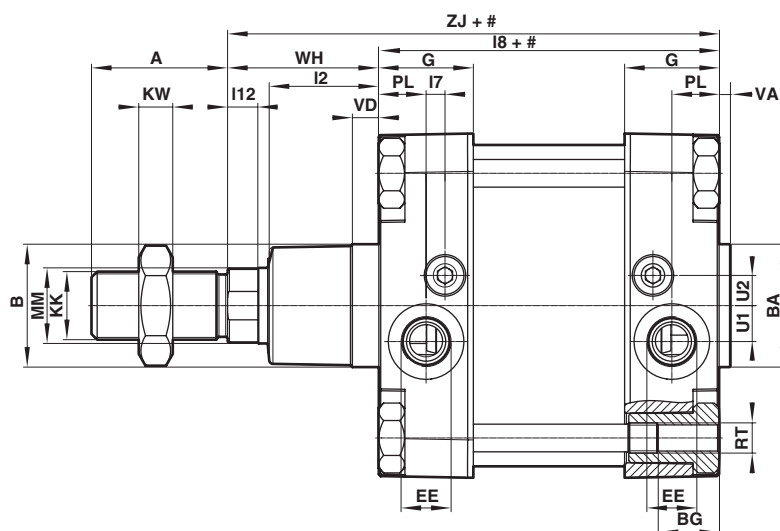
Basic dimensions
PRA/802000/M, RA/802000/M, RA/8000, RA/8000/M
Standard Cylinder
Ø 32 ... 125 mm

Dimensions in mm
 Projection/First angle

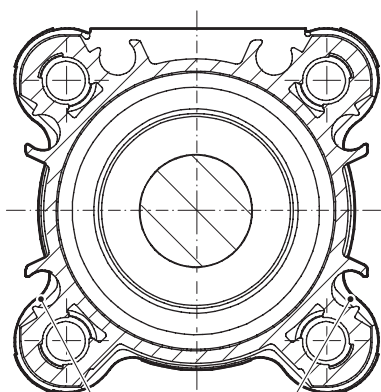


Basic dimensions
PRA/802000/M, RA/802000/M, RA/8000, RA/8000/M
Standard Cylinder
ø 160 ... 320 mm

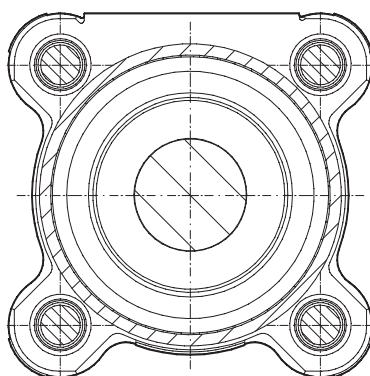
Dimensions in mm
 Projection/First angle



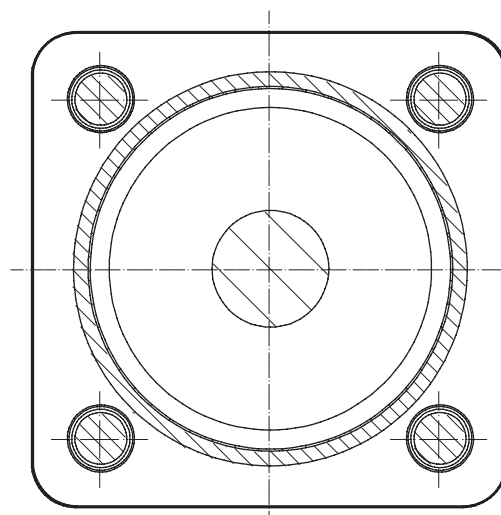
Model Profile barrel
 ø 32 ... 125 mm



Model Round barrel
 ø 32 ... 125 mm



Model Round barrel
 ø 160 ... 320 mm



- # Stroke
 S Piston rod extension
 1 Cushion screw
 2 ø 80 ... 320 mm
 3 M/50 switches can be mounted flush with the profile

For additional information please contact the technical service or <http://www.norgren.com>

ø	A -0,5	ø B d11	ø BA d11	BG min	BH	E	EE	G	KK	KV	KW	L2	L3	L7	L8	L12	ø MM h9	PL	TG
32	22	30	30	16	6	47	G1/8	29	M10 x 1,25	17	5	19,5	4	6,6	94	5,5	12	15	32,5
40	24	35	35	16	6	53	G1/4	34,5	M12 x 1,25	19	6	22	4	5,6	105	6,5	16	21,5	38
50	32	40	40	16	8	65	G1/4	33	M16 x 1,5	24	8	25	5	1,6	106	8	20	22,7	46,5
63	32	45	45	16	8	75	G3/8	36,5	M16 x 1,5	24	8	25	5	3,6	121	8	20	24,2	56,5
80	40	45	45	17	19	95	G3/8	42	M20 x 1,5	30	10	33	-	1,8	128	10	25	29,7	72
100	40	55	55	17	19	113	G1/2	42	M20 x 1,5	30	10	35	-	3,8	138	10	25	27,7	89
125	54	60	60	20	24	140	G1/2	54	M27 x 2	41	13,5	44	-	1,8	160	13	32	39,7	110
160	72	65	65	28,5	32	183,5	G3/4	50	M36 x 2	55	18	58	-	10	180	16	40	25	140
200	72	75	75	28,5	32	224	G3/4	50	M36 x 2	55	18	67	-	10	180	16	40	26	175
250	84	90	90	35	36	280	G1	58	M42 x 2	65	21	80	-	4,5	200	20	50	28	220
320	96	110	110	30	46	350	G1	60	M48 x 2	75	24	90	-	4,5	220	24	63	31	270

ø	RT	SW	U1	U2	VA	VD	WH	ZJ	Model Profile barrel	at 0 mm	per 25 mm	Model Round barrel	at 0 mm	per 25 mm
32	M 6	10	4,6	6,3	3,5	6	26	120	PRA/802032/M/*	0,49 (kg)	0,06 (kg)	RA/802032/M/*	0,46 (kg)	0,06 (kg)
40	M 6	13	5,8	9,2	3,5	6	30	135	PRA/802040/M/*	0,69 (kg)	0,08 (kg)	RA/802040/M/*	0,65 (kg)	0,08 (kg)
50	M 8	17	8,7	10,8	3,5	6	37	143	PRA/802050/M/*	1,09 (kg)	0,12 (kg)	RA/802050/M/*	1,02 (kg)	0,12 (kg)
63	M 8	17	10	12,8	3,5	6	37	158	PRA/802063/M/*	1,54 (kg)	0,13 (kg)	RA/802063/M/*	1,46 (kg)	0,14 (kg)
80	M 10	22	12	14,5	3,5	6	46	174	PRA/802080/M/*	2,64 (kg)	0,20 (kg)	RA/802080/M/*	2,54 (kg)	0,21 (kg)
100	M 10	22	9	14,5	3,5	6	51	189	PRA/802100/M/*	3,66 (kg)	0,23 (kg)	RA/802100/M/*	3,50 (kg)	0,23 (kg)
125	M 12	27	12	17	5,5	8	65	225	PRA/802125/M/*	6,16 (kg)	0,45 (kg)	RA/802125/M/*	5,92 (kg)	0,34 (kg)
160	M 16	36	19	16	4	15	80	260	-	-	-	RA/8160/M/*	14,9 (kg)	0,55 (kg)
200	M 16	36	19	16	5	15	95	275	-	-	-	RA/8200/M/*	21,7 (kg)	0,60 (kg)
250	M 20	41	22	30	7	13	105	305	-	-	-	RA/8250/M/*	32,6 (kg)	0,92 (kg)
320	M 24	55	22	30	7	13	120	340	-	-	-	RA/8320/M/*	59,8 (kg)	1,46 (kg)

* Please insert stroke length.

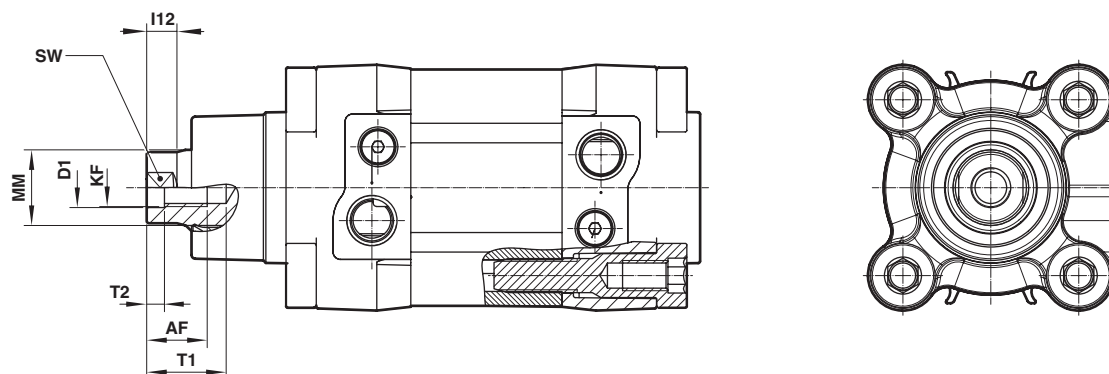
Basic Dimension are also for cylinder variants or for different piston rod material
 LPRA/802000/M, LRA/802000/M, LRA/8000/M - Low Temperature Cylinder
 TPRA/802000/M, TRA/802000/M, TRA/8000/M - High Temperature Cylinder
 HPRA/802000/M, HRA/802000/M, - Hydraulic Cylinder
 PRA/802000/W2, RA/802000/W2 - Cylinder with Special Wiper - Seal
 PRA/802000/X2, RA/802000/X2, RA/8000/X2 - Low Friction Cylinder
 PRA/802000/MU, RA/802000/MU, RA/8000/MU - Cylinder with Extended Piston Rod
 PRA/802000/W6, RA/802000/W6 - Cylinder with Extended Piston Rod and Special Wiper - Seal
 PRA/802000/MW, RA/802000/MW, RA/8000/MW - Cylinder without Cushioning
 PRA/802000/X4, RA/802000/X4, RA/8000/X4 - Low Friction Cylinder without Cushioning
 RA/8000/W1 - Cylinder with Special Wiper - Seal without Magnet
 RA/8000/X1 - Low Friction Cylinder without Magnet
 RA/8000/IU - Cylinder with Extended Piston Rod without Magnet
 RA/8000/W5 - Cylinder with Extended Piston Rod and Special Wiper - Seal without Magnet
 RA/8000/W - Cylinder without Cushioning without Magnet
 RA/8000/X3 - Low Friction Cylinder without Cushioning without Magnet

Cylinder variants

..../802000/MX; /MUX; /MWX; /W2X; /W6X; /X2X; X4X

Cylinder with Female Piston Rod Thread

Dimensions in mm
Projection/First angle



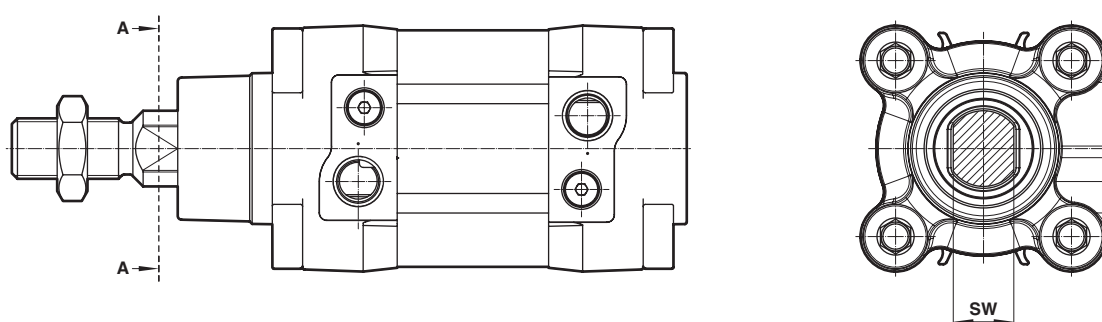
ø	AF	ø D1	KF	I12	ø MM h9	SW	T1	T2
32	12	6,4	M6	5,5	12	10	16	2,6
40	12	8,4	M8	6,5	16	13	16	3,3
50	16	10,5	M10	8	20	17	21	4,7
63	16	10,5	M10	8	20	17	21	4,7
80	20	13	M12	10	25	22	25	6,1
100	20	13	M12	10	25	22	25	6,1
125	32	17	M16	13	32	27	38	8

For missing dimensions please see page 9, 10 and 11

Cylinder variants

PRA/802000/N2, RA/802000/N2 – Cylinder with Non-Rotating Piston Rod

PRA/802000/N2X, RA/802000/N2X – Cylinder with Non-Rotating Piston Rod and Female Piston Rod Thread



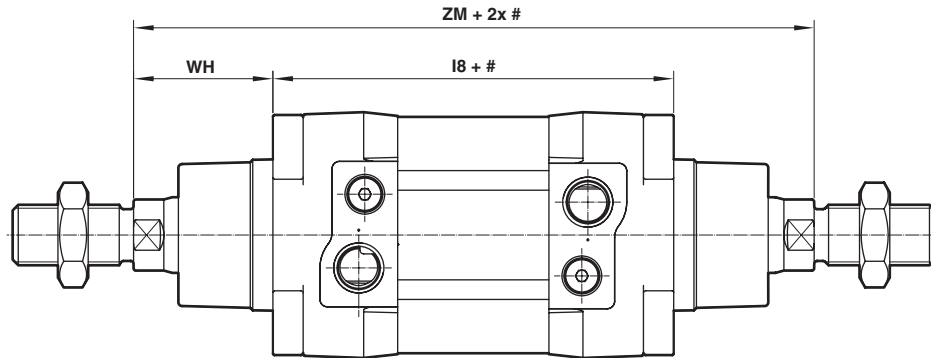
ø	SW	max. Torque (Nm)	Model Profile barrel	Model Round barrel
32	10	0,5	PRA/802032/N2/*	RA/802032/N2/*
40	13	1	PRA/802040/N2/*	RA/802040/N2/*
50	16	1,5	PRA/802050/N2/*	RA/802050/N2/*
63	16	1,5	PRA/802063/N2/*	RA/802063/N2/*
80	21	2,5	PRA/802080/N2/*	RA/802080/N2/*
100	21	2,5	PRA/802100/N2/*	RA/802100/N2/*

* Please insert stroke length; Maximum stroke: 1000 mm; For missing dimensions please see page 9, 10 and 11

Cylinder variants

PRA/802000/JM, RA/802000/JM, RA/8000/JM, RA/8000/J, PRA/802000/W4, RA/802000/W4,
RA/802000/W3 – Cylinder with Double Ended Piston Rod
PRA/802000/JMX, RA/802000/JMX, PRA/802000/W4X,
RA/802000/W4X – Cylinder with Double Ended Piston Rod and Female Piston Rod Thread

Dimensions in mm
Projection/First angle



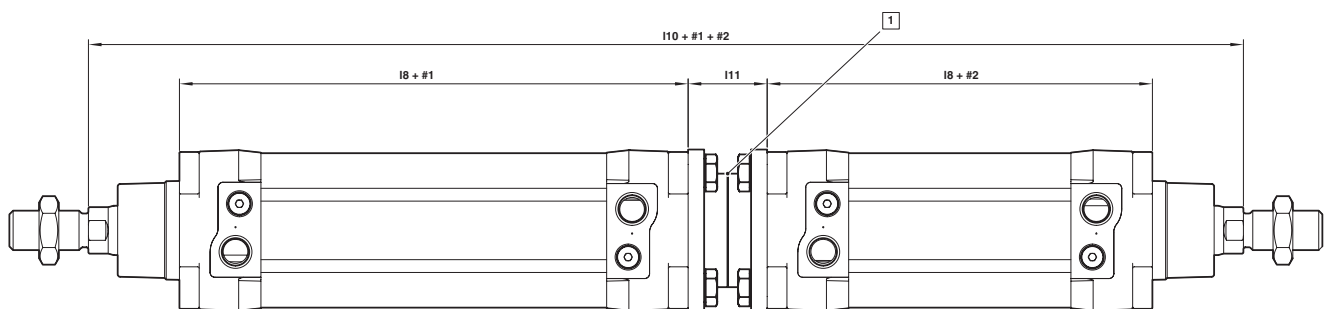
Stroke

ø	L8	WH	ZM	Model Profile barrel	Model Round barrel
32	94	26	146	PRA/802032/JM/*	RA/802032/JM/*
40	105	30	165	PRA/802040/JM/*	RA/802040/JM/*
50	106	37	180	PRA/802050/JM/*	RA/802050/JM/*
63	121	37	195	PRA/802063/JM/*	RA/802063/JM/*
80	128	46	220	PRA/802080/JM/*	RA/802080/JM/*
100	138	51	240	PRA/802100/JM/*	RA/802100/JM/*
125	160	65	290	PRA/802125/JM/*	RA/802125/JM/*
160	180	80	340	-	RA/8160/JM/*
200	180	95	370	-	RA/8200/JM/*
250	200	105	410	-	RA/8250/JM/*
320	220	120	460	-	RA/8320/JM/*

* Please insert stroke length; For missing dimensions please see page 9, 10 and 11

Cylinder variants

PRA/802000/MT, RA/802000/MT, RA/8000/MT, RA/8000/IT – Four Position Cylinder
PRA/802000/MTX, RA/802000/MTX – Four Position Cylinder and Female Piston Rod Thread



Stroke

ø	l8	l10	l11	Type Mounting kit	Model Profile barrel	Model Round barrel
32	94	267	27	QA/802032/55	PRA/802032/MT/*/**	RA/802032/MT/*/**
40	105	297	27	QA/802040/55	PRA/802040/MT/*/**	RA/802040/MT/*/**
50	106	318	32	QA/802050/55	PRA/802050/MT/*/**	RA/802050/MT/*/**
63	121	344	28	QA/802063/55	PRA/802063/MT/*/**	RA/802063/MT/*/**
80	128	386	38	QA/802080/55	PRA/802080/MT/*/**	RA/802080/MT/*/**
100	138	416	38	QA/802100/55	PRA/802100/MT/*/**	RA/802100/MT/*/**
125	160	494	44	QA/802125/55	PRA/802125/MT/*/**	RA/802125/MT/*/**
160	180	532	12	-	-	RA/8160/MT/*/**
200	180	560	10	-	-	RA/8200/MT/*/**

* Please insert stroke length 1; ** Please insert stroke length 2

Maximum stroke = stroke 1 + stroke 2: ø 32 = 700 mm, ø 40 = 1000 mm, ø 50 = 1000 mm, ø 63 = 900 mm, ø 80 = 1200 mm, ø 100 = 1100 mm, ø 125 = 1200 mm, ø 160 = 1200 mm, ø 200 = 1100 mm; For missing dimensions please see page 9, 10 and 11

1 Mounting kit to connecting two standard cylinder to build four position cylinder

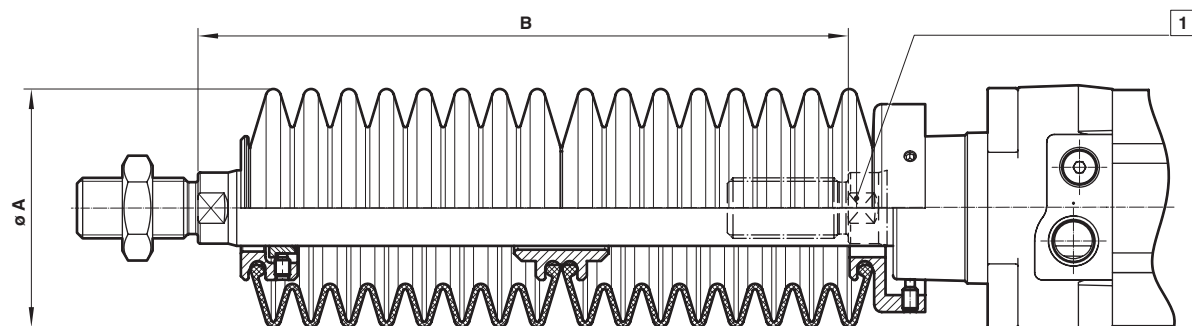
Cylinder variants

PRA/802000/MG, RA/802000/MG, RA/8000/MG, RA/8000/G – Cylinder with Piston Rod Bellows

PRA/802000/MGX, RA/802000/MGX – Cylinder with Piston Rod Bellows and Female Piston Rod Thread

Dimensions in mm

Projection/First angle



1 Piston rod without bellows

ø	ø A	Max. stroke per bellows	Piston rod extension B for first bellows	for further bellows	Model Profile barrel	Model Round barrel
32	40	60	30	25	PRA/802032/MG/*	RA/802032/MG/*
40	63	145	50	32	PRA/802040/MG/*	RA/802040/MG/*
50	63	145	40	32	PRA/802050/MG/*	RA/802050/MG/*
63	63	145	40	32	PRA/802063/MG/*	RA/802063/MG/*
80	80	250	50	45	PRA/802080/MG/*	RA/802080/MG/*
100	80	250	50	45	PRA/802100/MG/*	RA/802100/MG/*
125	80	250	50	45	PRA/802125/MG/*	RA/802125/MG/*
160	116	350	70	60	-	RA/8160/MG/*
200	116	350	70	60	-	RA/8200/MG/*
250	116	350	70	60	-	RA/8250/MG/*
320	143	500	110	100	-	RA/8320/MG/*

* Please insert stroke length; Maximum stroke: ø 32 = 1860 mm, ø 40 ... 320 = 2000 mm
For missing dimensions please see page 9, 10 and 11

Cylinder variants

PRA/802000/L4, RA/802000/L4

– Cylinder with Locking unit (Passive)

PRA/802000/L4X, RA/802000/L4X

– Cylinder with Locking unit (Passive) and
Female Piston Rod Thread

PRA/802000/L8, RA/802000/L8

– Cylinder with Locking unit (Passive) and Special Wiper Seal

PRA/802000/L8X, RA/802000/L8X

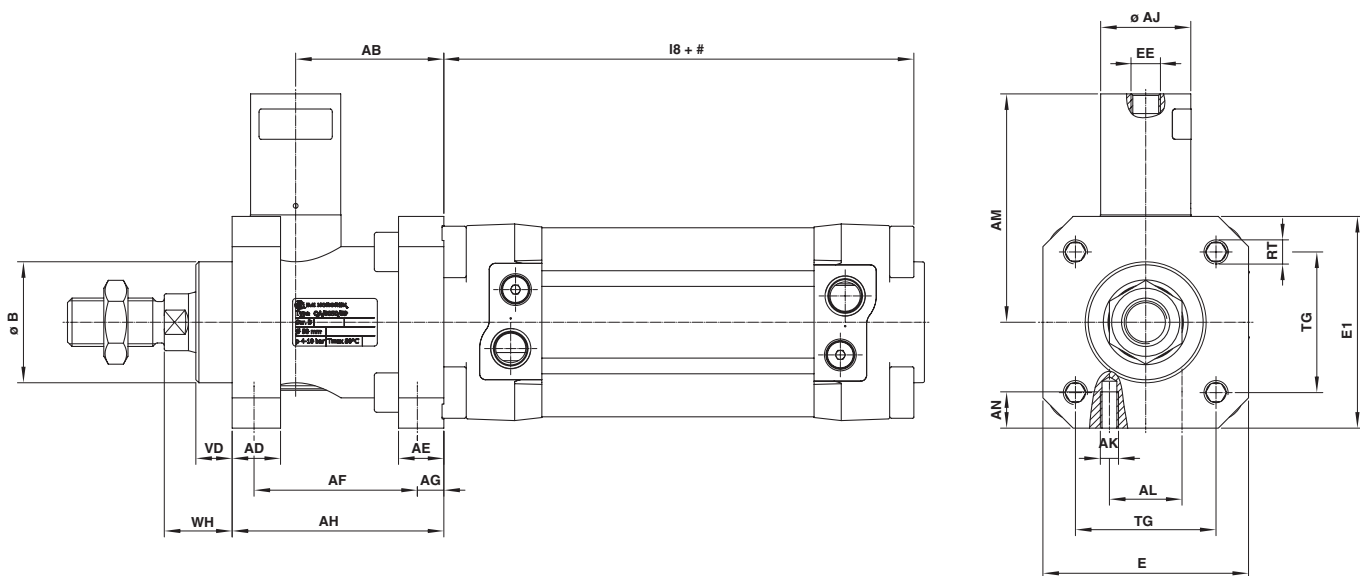
– Cylinder with Locking unit (Passive) and Special Wiper
Seal and Female Piston Rod Thread

Dimensions in mm
Projection/First angle



Spring force on removal of the signal to the unit.

Operating pressure for locking unit: 4 ... 10 bar



Stroke

ø	AB	AD	AE	AF	AG	AH	ø A J	AK	AL	AM	AN	ø B e11	E	E1	EE
32	32	12	8	40	4,2	48	25	M 5	16	59	8	30	48	50	G1/8
40	35,5	12	10	46	4,5	55	24	M 5	21	61,5	10	35	56	58	G1/8
50	49	16	15	54	11,5	70	30	M 6	24	75,5	12	40	68	70	G1/8
63	49	15	15	55	7,5	70	38	M 8	32	86	12	45	82	85	G1/8
80	62	16	16	70	10	90	53	M 8	44	118	16	45	100	105	G1/8
100	65	18	16	70	10	92	53	M 8	60	118	16	55	120	130	G1/8
125	85	27	25	95	11	122	65	M 10	75	140	20	60	140	150	G1/8

ø	L8	RT	TG	VD	WH	Locking force	Spare part Locking unit *1)	Spare part Cartridge	Model Profile barrel	Model Round barrel
32	94	M6	32,5	10	16	600	QA/8032/59	QA/8032/63	PRA/802032/L4/*	RA/802032/L4/*
40	105	M6	38	10	18	1000	QA/8040/59	QA/8040/63	PRA/802040/L4/*	RA/802040/L4/*
50	106	M8	46,5	12	22	1500	QA/8050/59	QA/8050/63	PRA/802050/L4/*	RA/802050/L4/*
63	121	M8	56,5	12	20	2200	QA/8063/59	QA/8063/63	PRA/802063/L4/*	RA/802063/L4/*
80	128	M10	72	20	33	5000	QA/8080/59	QA/8100/63	PRA/802080/L4/*	RA/802080/L4/*
100	138	M10	89	23	38	5000	QA/8100/59	QA/8100/63	PRA/802100/L4/*	RA/802100/L4/*
125	160	M12	110	32	65	7000	QA/8125/59	QA/8125/63	PRA/802125/L4/*	RA/802125/L4/*

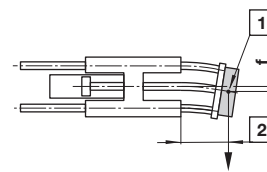
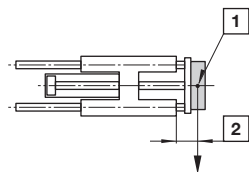
* Please insert stroke length

Maximum stroke: 2600 mm

*1) with Cartridge

For missing dimensions please see page 9, 10 and 11

Maximum load for QA/8000/61



Dimensions in mm
Projection/First angle



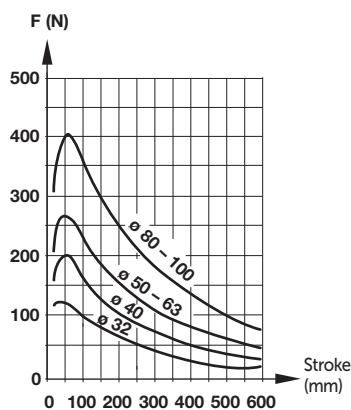
- 1 Centre of gravity load capacity
- 2 Outstroke

Maximum load capacity is dependent on the outstroke of a horizontally installed guide unit. In the case of short stroke operation, the load capacity figures taken from the diagram must be multiplied by the correction factor (diagram 2). In the curves of load capacity (diagram 1), the short stroke corrections have already been taken into account for an outstroke > 60 mm.

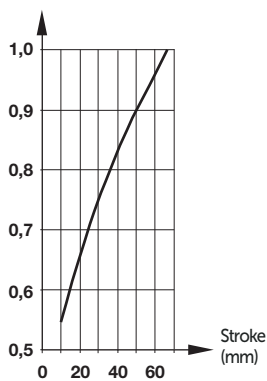
The total deflection of guide rods will be determined by the addition of that due to own weight (diagram 3) and that due to load capacity (diagram 4).

Maximum load capacity depending on outroke

(diagram 1)
Load capacity

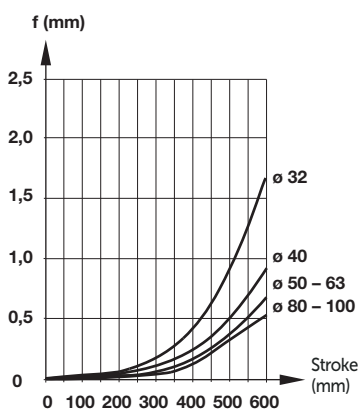


(diagram 2)
Correction factor



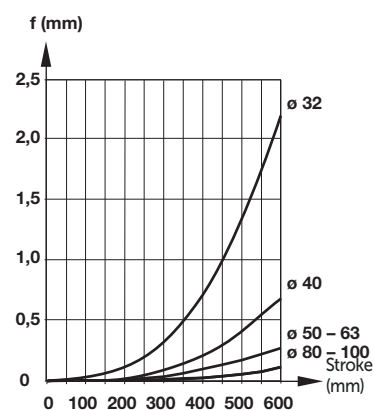
Deflection caused by own weight (diagram 3)

Deflection



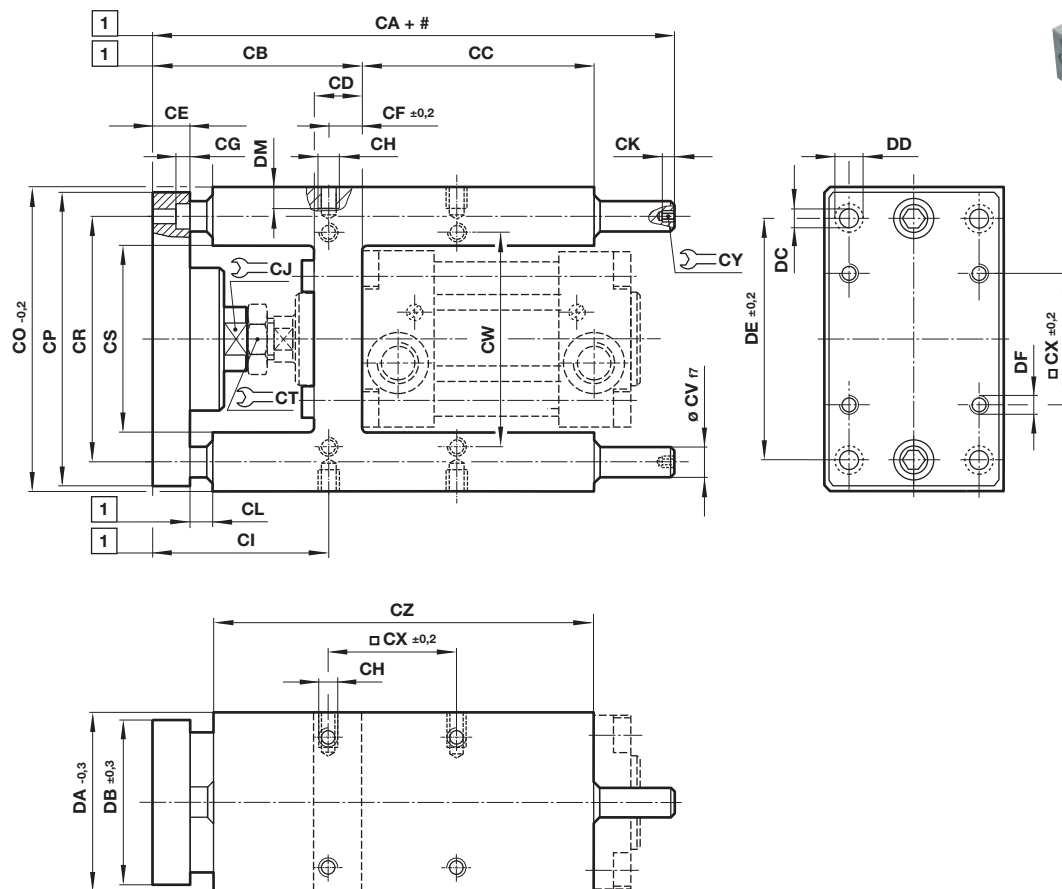
Deflection caused by a load of 10 N (diagram 4)

Deflection



In the case of shock load applications, the figures given in the diagrams above must be reduced by a factor of 2.

QA/8000/81 – Guide blocks (long coupling)
QA/8000/85 – Guide blocks (short coupling)



Dimensions in mm
 Projection/First angle



Stroke
 1 Adjustment range
 ø 32 + 40 mm = +5 mm
 ø 50 ... 100 mm = +10 mm

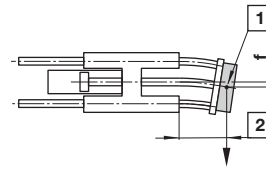
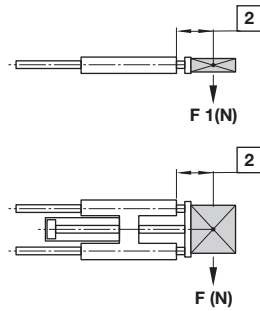
ø	CA /81	CA /85	CB + /81	CB + /85	CC	CD	CE	CF ±0,2	CG	CH	CI /81	CI /85	CS=CJ
32	174	149	89	64	75	24	12	4,3	6,5	M 6	84,7	59,7	15
40	189	164	99	74	80	28	12	11	6,5	M 6	88	63	15
50	210	181	113	88	78	34	15	18, 8	8,5	M 8	94,2	69,2	20
63	235	210	114	89	106	34	15	15,3	9	M 8	98,7	73,7	20
80	265	240	139	114	111	50	20	25	11	M 10	114	89	26
100	288	265	145	120	128	55	20	30	11	M 10	115	90	26
ø	CK	CL /81	CL /85	CO ±0,2	CP	CR	CS=CS	CT	ø CV f8	CW	□CX ±0,2	CY	CZ
32	5	27	2	97	93	74	51	17	12	61	32,5	5	125
40	6	27	2	115	112	87	58,2	19	16	69	38	6	140
50	6	28	3	137	134	104	70,2	24	20	85	46,5	6	148
63	6	27	2	152	147	119	85,2	24	20	100	56,5	6	178
80	7	35	10	189	180	148	105,5	30	25	130	72	8	195
100	7	35	10	213	206	173	130,5	30	25	150	89	8	218
ø	DA ±0,2	DB ±0,3	ø DC	ø DD	DE ±0,2	DF	DM	(kg) /81 at 0 mm	(kg) /85 at 0 mm	(kg) /81; /85 per 100 mm	Model /81	Model /85	
32	49	45	6,6	11	78	M 6	12	1,2	1,15	0,18	QA/8032/81	QA/8032/85	
40	58	55	6,6	11	84	M 6	12	2,2	2,15	0,32	QA/8040/81	QA/8040/85	
50	70	65	9	15	100	M 8	16	3,6	3,55	0,49	QA/8050/81	QA/8050/85	
63	85	80	9	15	105	M 8	16	4,6	4,55	0,49	QA/8063/81	QA/8063/85	
80	105	100	11	18	130	M 10	20	8,7	8,65	0,77	QA/8080/81	QA/8080/85	
100	130	120	11	18	150	M 10	20	11	10,95	0,77	QA/8100/81	QA/8100/85	

* Insert standard stroke length: 50, 100, 160, 200, 250, 320, 400 and 500 mm, use nearest standard stroke.

Note: Supplied complete with mounting screws for cylinders

Maximum load for QA/8000/81 and /85

Dimensions in mm
Projection/First angle



- 1 Centre of gravity load capacity
- 2 Outstroke

$$F1 = F \times 0,9$$

$$\text{Static force: } F2 = F \times 2$$

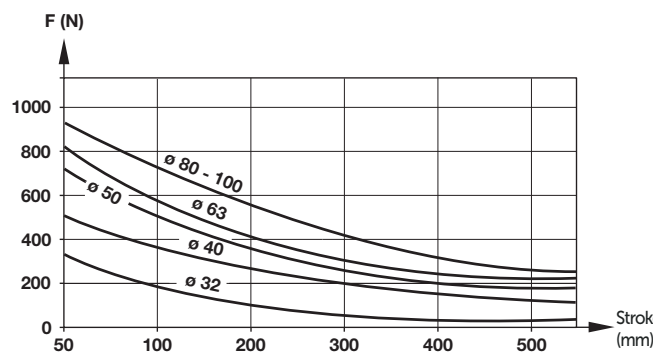
Max. load capacity (diagram 1) is dependent on the outstroke of a horizontally installed guide unit.

The total deflection of guide rods will be determined by the addition of the amount of deflection caused by own weight (according to diagram 2) plus the amount of deflection due to load capacity (according to diagram 3).

Maximum load capacity depending on outroke

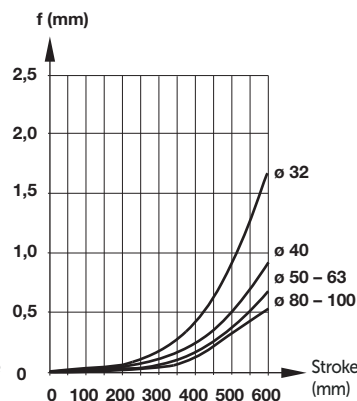
Deflection caused by a load of 10 N
(diagram 1)

Load capacity



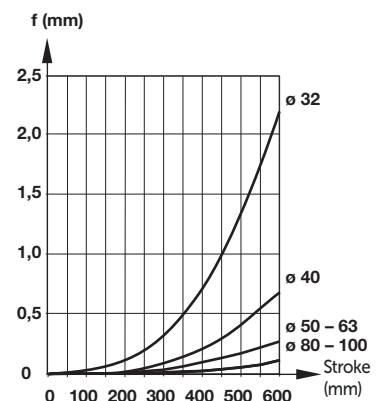
Deflection caused by own weight (diagram 2)

Deflection (mm)



Deflection caused by a load of 10 N (diagram 3)

Deflection (mm)



In the case of shock load applications, the figures given in the diagrams above must be reduced by a factor of 2

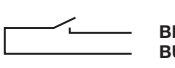
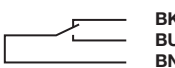
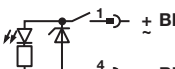
- Magnetically operating reed switch - Round style
- Suitable for all cylinder ranges with magnetic piston
- Switches can be mounted flush with the delivered special adaptor
- LED indicator on LSU models
- Alternative variants allows a wide range of application



Technical features

Operation: M/50/LSU Normally open with LED (yellow)	Switching power: 10 W/10 VA max.	Protection rating (EN 60529): IP66	Cable length: 2, 5 or 10 m
Switching voltage (U_b): 10 ... 240 V a.c./170 V d.c.	Contact resistance: 150 mΩ	Shock resistance: 50 g (during 11 ms)	Electromagnetic compatibility according to: EN 60947-5-2
Switching voltage output: U _b - 2,7 V	Response time: 1,8 ms	Vibration resistance: 35 g (at 2000 Hz)	Materials: Body: plastic Cable: see table below
Switching current (see graph overleaf): 0,18 A max.	Operating temperature: -25 ... +80 °C (-13 ... +176 °F)	Cable type: 2 x 0,25: PVC, PUR or silicone 3 x 0,25 PVC	
	High temperature version: +150 °C max. (+302 °F)		

Technical data - Reed switches - additional information see data sheet en 4.3.005

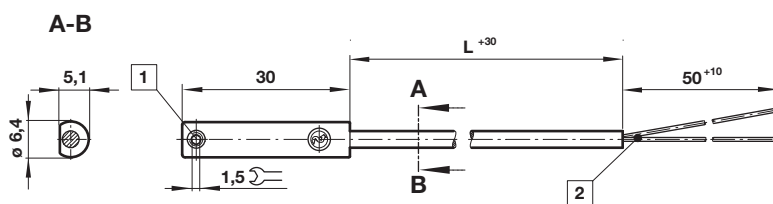
Symbol	Voltage		Current maximum	Function	Operating temperature	LED	Protection class	Plug	Cable length	Cable type	Weight	Model	
	(V a.c.)	(V d.c.)	(mA)		(°C)				(m)		(g)		
	± BN	10 ... 240	10 ... 170	180	Normally open	-25 ... +80	•	IP 66	—	2, 5 or 10	PVC 2 x 0,25	37	M/50/LSU/*V
	~ BU	10 ... 240	10 ... 170	180	Normally open	-25 ... +80	•	IP 66	—	5	PUR 2 x 0,25	37	M/50/LSU/5U
	BN	10 ... 240	10 ... 170	180	Normally open	-25 ... +150	—	IP 66	—	2	Silicon 2 x 0,25	37	TM/50/RAU/2S
	BU												
	BK	10 ... 240	10 ... 170	180	Changeover	-25 ... +80	—	IP 66	—	5	PVC 3 x 0,25	37	M/50/RAC/5V
	BU												
	± BN	10 ... 60	10 ... 60	180	Normally open	-25 ... +80	•	IP 66	M8 x 1	0,3	PVC 3 x 0,25	16	M/50/LSU/CP *1)
	~ BK	10 ... 60	10 ... 60	180	Normally open	-25 ... +80	•	IP 66	M12 x 1	0,3	PVC 3 x 0,25	16	M/50/LSU/CC *1)

* Insert cable length; *1) Plug-in connector see page 12

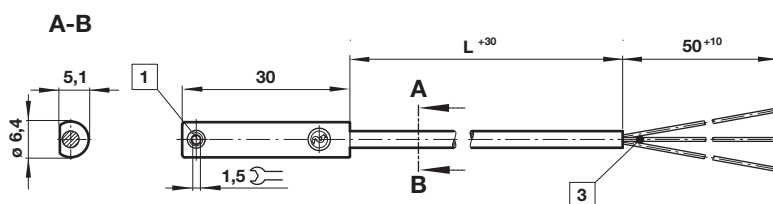
Dimensions

M/50/LSU/*V, M/50/LSU/5U,
TM/50/RAU/2S
Cable length L = 2, 5 or 10 m

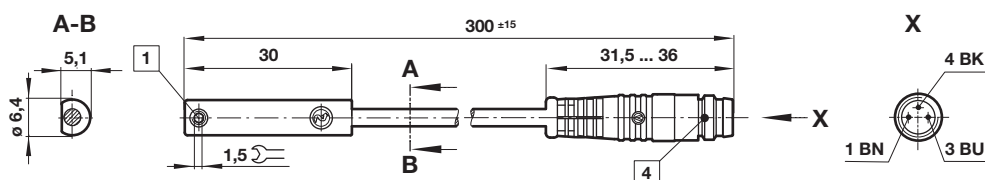
Dimensions in mm
Projection/First angle



M/50/RAC/5V
Cable length L = 5 m



M/50/LSU/CP
M/50/LSU/CC



1 Fixing screw

2 + BN = brown; - BU = blue (output)

3 - BK = black; + BN = brown; - BU = blue

4 Version CP: Plug M8 x 1, color code: BK = +; BN = -; BU = output
Version CC: Plug M12 x 1, color code: BK = +; BN = -; BU = output

Accessories

Plug-in connector cable with nut



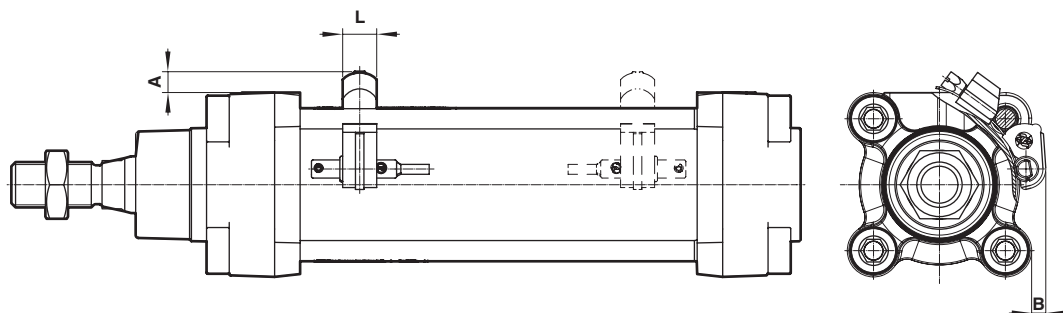
Outer cover	Cable length (m)	Weight (kg)	Connector	Connector
PVC 3 x 0,25	5	0,18	M8 x 1 straight connector	M/P73001/5
PUR 3 x 0,25	5	0,18	M8 x 1 straight connector	M/P73002/5
PVC 3 x 0,25	5	0,18	angled connector 90°	M/P34615/5
PUR 3 x 0,25	5	0,18	angled connector 90°	M/P34596/5
PUR 3 x 0,34	5	0,21	M12 x 1 straight connector	M/P34594/5

QM/27/2/* – Switch mounting brackets for Round barrel

Switch: M/50



ø	A	B	L	Weight (kg)	Model	ø	A	B	L	Weight (kg)	Model	ø	A	B	L	Weight (kg)	Model
32	9	6	12	0,010	QM/27/2/1	80	4	4	12	0,010	QM/27/2/1	200	-12	-16	12	0,010	QM/27/2/1
40	9	7	12	0,010	QM/27/2/1	100	3	2	12	0,010	QM/27/2/1	250	-10	-6	35	0,015	QM/27/2/2
50	7	5	12	0,010	QM/27/2/1	125	-2	-2	12	0,010	QM/27/2/1	320	-20	-16	35	0,015	QM/27/2/3
63	7	6	12	0,010	QM/27/2/1	160	-10	-9	12	0,010	QM/27/2/1						



- Magnetically operated switch, solid state - round style
- IO-Link version available
- Suitable for all cylinder ranges with magnetic piston
- Switches can be mounted flush in all profile cylinders
- Reliable switching with a very fast response time
- Particularly suited for use in high levels of vibration
- LED indicator as standard
- UL listed



Technical features

Operation:

PNP / NPN (see table)
Output with LED (yellow)
Normally open (standard)

Switching voltage (U_b):

10 ... 30 V d.c.
(“supply class 2” acc. to cULus)

Voltage drop at output:

< 2,5 V

Residual current:

< 0,5 mA

Switching current (see graph):

100 mA max. (standard)
300 mA max. (M/50/EHP)

Switching power:

3,0 W max. (standard)
9,0 W max. (M/50/EHP)

Response time:

< 0,1 ms (standard)
< 5 ms (M/50/IOP)

Operating frequency:

1 kHz (standard)
200 Hz (M/50/IOP)

Responsiveness: 2,8 mT

Hysteresis:

0,5 ... 1,5 mT
0,2 mT (M/50/IOP)

Repeatability: < 0,1 mT

Protection rating (EN 60529):

IP67 (standard)
IP68 (M/50/EAP/5U, M/50/EHP/5U)

Operating temperature:

-40 ... +80 °C (-40 ... 176 °F)
(permanently fixed cable)
-25 ... +80 °C (-13 ... 176 °F)
(moving cable)

Cable type:

PVC 3 x 0,14 mm² (standard)
PUR 3 x 0,14 mm² (M/50/E*P/*U
and all variants with connector)

Cable length: 2, 5 and 10 m

Electromagnetic compatibility

according to:
EN 60947-5-2

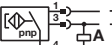
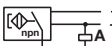
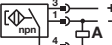
Materials:

Housing: plastic
Thread insert: brass
Set screw: stainless steel
Cable: see table below

Mounting type:

Flush mountable

Technical data - Solid state - additional information see data sheet en 4.3.007

Symbol	Voltage (V DC)	Current maximum (mA)	Function	IO-Link *1)	Operating temperature (°C)	LED	Protection class	Connector	Cable length (m)	Cable type	Weight (g)	Model
	10 ... 30	100	PNP		-40 ... +80	•	IP67	---	2	PVC 3 x 0,14	23	M/50/EAP/2V
	10 ... 30	100	PNP		-40 ... +80	•	IP67	---	5	PVC 3 x 0,14	56	M/50/EAP/5V
	10 ... 30	100	PNP		-40 ... +80	•	IP67	---	10	PVC 3 x 0,14	102	M/50/EAP/10V
	10 ... 30	100	PNP / NPN	•	-40 ... +80	•	IP67	---	5	PVC 3 x 0,14	56	M/50/IOP/5V
	10 ... 30	100	PNP		-40 ... +80	•	IP68	---	5	PUR 3 x 0,14	56	M/50/EAP/5U
	10 ... 30	100	PNP		-40 ... +80	•	IP67	---	10	PUR 3 x 0,14	102	M/50/EAP/10U
	10 ... 30	300	PNP		-40 ... +80	•	IP67	---	2	PVC 3 x 0,14	23	M/50/EHP/2V
	10 ... 30	300	PNP		-40 ... +80	•	IP67	---	5	PVC 3 x 0,14	56	M/50/EHP/5V
	10 ... 30	300	PNP		-40 ... +80	•	IP67	---	10	PVC 3 x 0,14	102	M/50/EHP/10V
	10 ... 30	300	PNP		-40 ... +80	•	IP68	---	5	PUR 3 x 0,14	56	M/50/EHP/5U
	10 ... 30	100	PNP		-40 ... +80	•	IP67	M8 x 1	0,3	PUR 3 x 0,14	7	M/50/EAP/CP
	10 ... 30	100	PNP / NPN	•	-40 ... +80	•	IP67	M8 x 1	0,3	PUR 3 x 0,14	7	M/50/IOP/CP
	10 ... 30	100	PNP		-40 ... +80	•	IP67	M12 x 1	0,3	PUR 3 x 0,14	16	M/50/EAP/CC
	10 ... 30	100	PNP		-40 ... +80	•	IP67	M12 x 1	2	PUR 3 x 0,14	35	M/50/EAP/CC/2
	10 ... 30	100	PNP / NPN	•	-40 ... +80	•	IP67	M12 x 1	0,3	PUR 3 x 0,14	16	M/50/IOP/CC
	10 ... 30	300	PNP		-40 ... +80	•	IP67	M8 x 1	0,3	PUR 3 x 0,14	7	M/50/EHP/CP
	10 ... 30	100	NPN		-40 ... +80	•	IP67	---	2	PVC 3 x 0,14	23	M/50/EAN/2V
	10 ... 30	100	NPN		-40 ... +80	•	IP67	---	5	PVC 3 x 0,14	56	M/50/EAN/5V
	10 ... 30	100	NPN		-40 ... +80	•	IP67	---	10	PVC 3 x 0,14	102	M/50/EAN/10V
	10 ... 30	100	NPN		-40 ... +80	•	IP67	M8 x 1	0,3	PUR 3 x 0,14	7	M/50/EAN/CP

Color code: see next page

*1) IO-Link functionality: see next page

IO-Link Switch conforming to IEC 61131-9

Properties and Functionality	M/50/EAP, M/50/EAN M/50/EHP	M/50/IOP
Operating Mode	Standard	Standard IO-Link
Power LED		•
LED sensor signal	•	•
Normally open (delivery status)	•	•
Normally closed		○
Delay mode		○
Installation aid		•
Temperature measurement		•
Detection counter		•
Teach functionality		•
Responsiveness adjustment		•

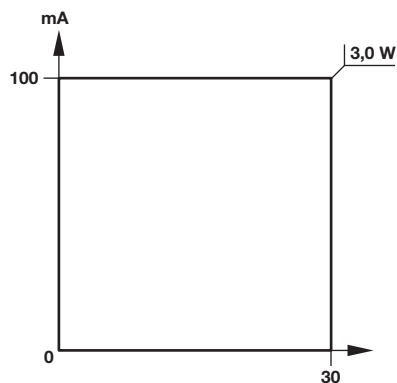
Note: IODD for the M/50/IOP switches available on the Norgren homepage.
<https://www.norgren.com/uk/en/technical-support/software>

• = included

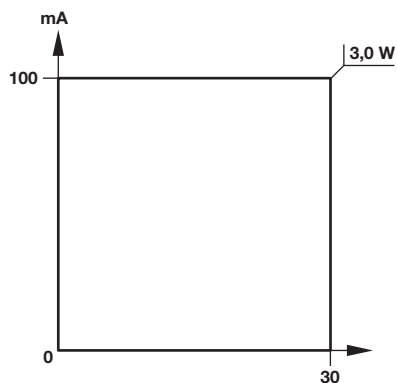
○ = optional (manufacture pre-setting required)

Switching current and switching voltage

M/50/EAP, M/50/EAN, M/50/IOP



M/50/EHP



Dimensions

M/50/EAP/*V,
M/50/EAP/*U,
M/50/IOP/5V,
M/50/EHP/*V,
M/50/EHP/5U,
M/50/EAN/*V
Cable length L = 2, 5 or 10 m

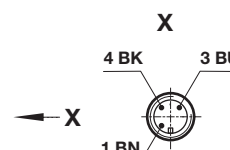
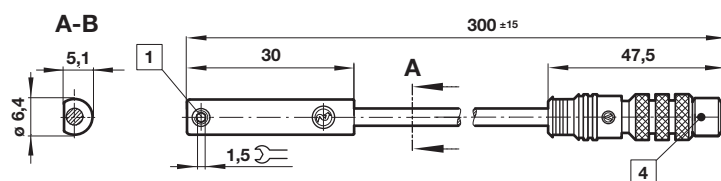
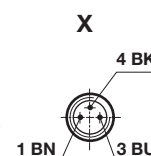
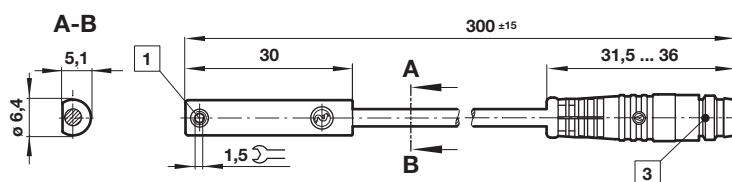
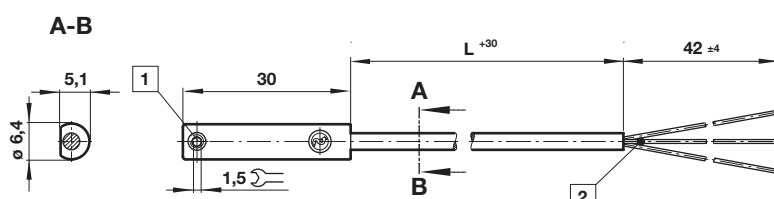
Dimensions in mm
Projection/First angle



M/50/EAP/CP,
M/50/EAN/CP,
M/50/IOP/CP,
M/50/EHP/CP



M/50/EAP/CC,
M/50/IOP/CC,
M/50/EHP/CC



1 Fixing screw

2 Color code: BK = black (output); BN = brown (+); BU = blue (-)

3 Connector M8 x 1; 1 BN = +; 3 BU = -; 4 BK = output

4 Connector M12 x 1; 1 BN = +; 3 BU = -; 4 BK = output

- Magnetically operating
Reed switch & Solid
state - Block style
- Suitable for all Rond
barrel cylinder with
magnetic piston
- Alternative materials
allows a wide range of
application
- Switch with plug



Technical features

Operation: TQM/31, QM/32 normally open with LED (yellow)	Switching power: 50 W/50 VA max.	Protection rating (EN 60529): IP 66	Cable length: 2, 5 or 10 m
Switching voltage (Ub): 10 ... 240 V a.c./d.c.	Contact resistance: 100 mΩ	Shock resistance: 50 g (during 11 ms)	Electromagnetic compatibility according to: EN 60947-5-2
Switching voltage output: Ub - 2 V (QM/32)	Response time: 3 ms	Vibration resistance: 35 g (50 to 2000 Hz)	Materials: Body: plastic Cable: see table below
Switching current (see graph overleaf): 1 A max. (QM/32)	Operating temperature: -20 ... +80 °C (-4 ... +176 °F) High temperature version: +150 °C max. (+302 °F)	Cable type: PVC 2 x 0,75, PUR 2 x 0,75 VMQ 2 x 0,75 (TQM/31)	

Technical data - Reed switches - additional information see data sheet en 4.3.021

Symbol	Voltage (V a.c./V d.c.)	Current maximum (A)	Function	Temperature (°C)	LED	Protection class	Features	Cable length (m)	Cable type	Weight (g)	Model
	10 ... 240	1	Normally open	-20 ... +80	•	IP 66	—	2, 5 or 10	PVC 2 x 0,75	108 (2 m)	QM/32/*
	10 ... 240	1	Normally open	-20 ... +80	•	IP 66	—	2	PUR 2 x 0,75	108	QM/32/2/PU
	10 ... 240	2	Normally open	-20 ... +150	—	IP 66	High temperature	2, 5 or 10	Silicon 2 x 0,75	102 (2 m)	TQM/31/*
	10 ... 240	1	Normally open	-20 ... +80	•	IP 66	Plug M12 x 1	—	—	15	QM/32/P *1)

Technical data - Solid state - additional information see data sheet en 4.3.025

Symbol	Voltage (V DC)	Current max. (mA)	Function	Operating temperature (°C)	LED	Protection class	Connector	Cable length (m)	Cable type	Weight (g)	Model
	10 ... 30	200	PNP	-20 ... +80	•	IP66	---	2	PVC 3 x 0,5	104	QM/132/2
	10 ... 30	200	PNP	-20 ... +80	•	IP66	---	5	PVC 3 x 0,5	242	QM/132/5
	10 ... 30	200	PNP	-20 ... +80	•	IP66	---	10	PVC 3 x 0,5	472	QM/132/10
	10 ... 30	200	PNP	-20 ... +80	•	IP66	---	5	PUR 3 x 0,5	242	QM/132/5/PU
	10 ... 30	200	PNP	-20 ... +80	•	IP66	M12 x 1	—	—	13	QM/132/P

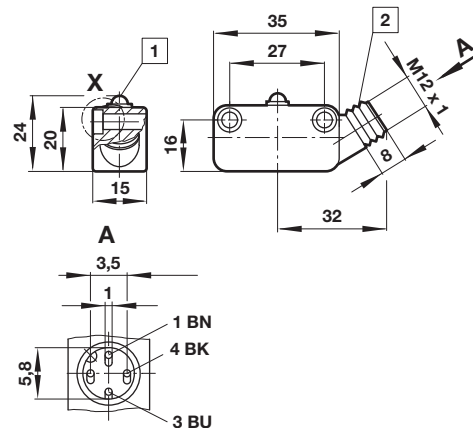
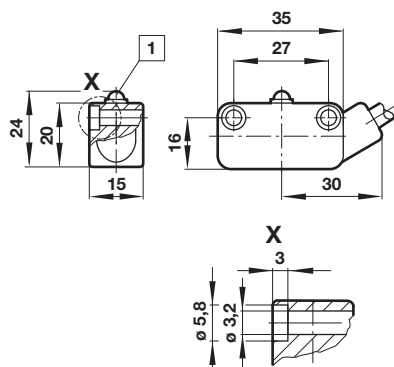
* Insert cable length
*1) Plug-in connector see page below; Color code: BK = black, BN = brown, BU = blue

Dimensions

TQM/31, QM/32, QM/132

QM/32/P, QM/132/P

Dimensions in mm
Projection/First angle



- 1 LED (yellow)
- 2 Plug M12 x1
- Color code
- BK = black
- BN = brown
- BU = blue

Accessories

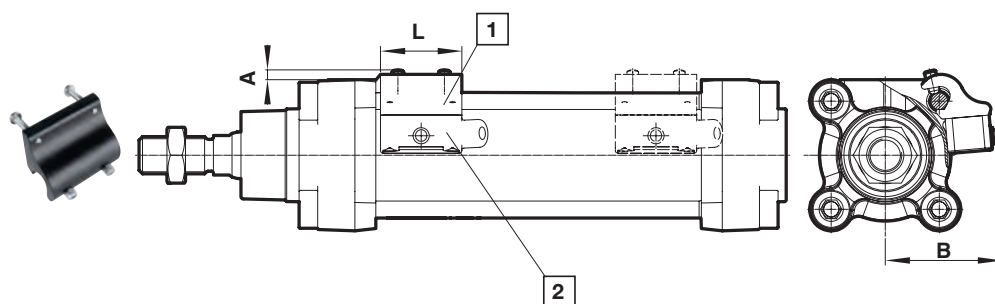
Plug-in connector cable with nut



Outer cover	Cable length (m)	Weight (kg)	Connector	Connector
PVC 3 x 0,34	5	0,21	M12 x 1	M/P34692/5
PUR 3 x 0,34	5	0,21	M12 x 1	M/P34594/5

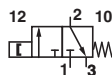
QM/31/000/22 – Switch mounting brackets for Round barrel Switches: TQM/31, QM/32, QM/132

Cy. ø	A	B	Weight (kg)	Model
32	5	42	0,026	QM/31/032/22
40	4,5	46	0,026	QM/31/032/22
50	4,5	50,5	0,026	QM/31/032/22
63	4	56,5	0,026	QM/31/032/22
80	2	62,5	0,028	QM/31/080/22
100	1,5	70,5	0,028	QM/31/080/22
125	0	81	0,028	QM/31/080/22
160	0	91,5	0,023	QM/31/160/22
200	-4	106	0,023	QM/31/160/22
250	-3	138	0,041	QM/31/250/22
320	-21	154	0,080	QM/31/320/22



- 1 Bracket
- 2 Switch

- Pneumatic proximity sensor
- Port size: $\varnothing$ 3 mm
- Pneumatic proximity sensor
- Optical pressure indicator signals position
- Non-contact sensing with pneumatic output
- Intrinsically safe – no problem in explosion areas



Technical features

Medium:

Compressed air, filtered and non-lubricated

Operation:

Pneumatic proximity switch for non-contact sensing via a magnetic field

Operating pressure:

2 ... 6 bar (29 ... 87 psi)

Connections:

Pipes for 3 mm I/D tubing

Vibration resistance:

10 ... 50 Hz (to IEC 68 T. 2-27)

Shock resistance:

500 m/s² over a period of 5 ms (to IEC 68 T. 2-27)

Flow rate:

40 l/min

Orifice size:

2 mm

Repeatability:

$\pm$ 0,2 mm

Can be used with cylinder:

$\varnothing$ 10 ... 100 mm

Operating temperature:

-15 ... +60 °C (+5 ... +140 °F)

Humidity and water content:

Air supply must be dry.

Corresponding of the application

and working conditions the air

must be dry enough to avoid

condensate. The pressure

dewpoint must be minimum 15 °C

under the application and working

conditions.

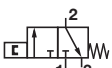
Materials

Body: Plastic

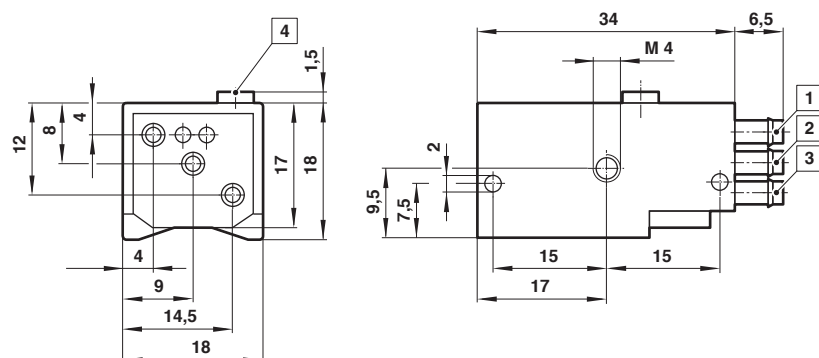
Pipe connectors: Brass

Holding strap: CU ZU 37 (brass)

Pneumatic proximity sensor - additional information see data sheet N/en 4.3.061

Symbol	Operating pressure (bar)	Flow rate (l/min)	Orifice size (mm)	Optical indicator	Connections	Model
	2 ... 6	40	2	•	Pipes for 3 mm I/D tubing	QM/140

Dimensions

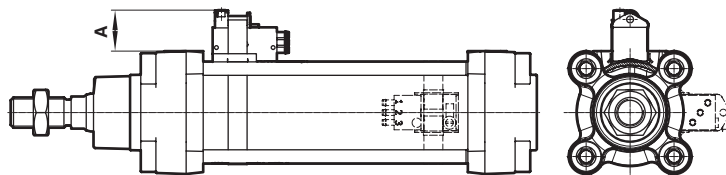


- 1 Compressed air port 1
- 2 Output port 2
- 3 Exhaust port
- 4 Optical indicator

QM/140/010/22 – Bracket with holding strap

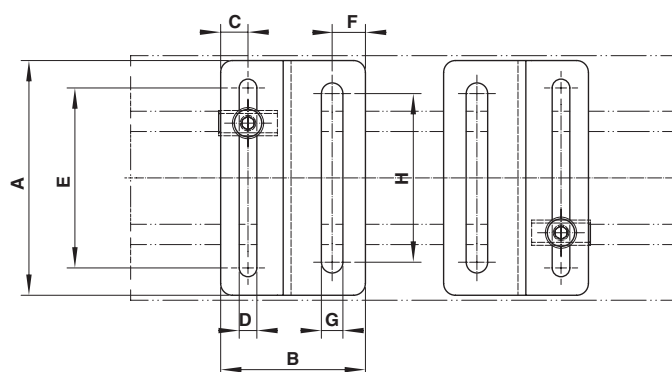
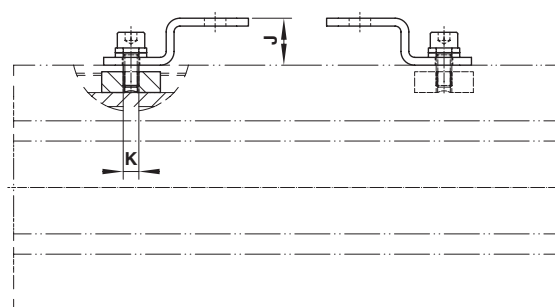
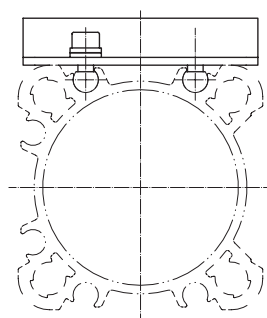
Pneumatic switch: QM/140

Dimensions in mm
Projection/First angle



ø	A	(kg)
32	22	0,020
40	23	0,020
50	22	0,020
63	24	0,020
80	23	0,020
100	24,5	0,020

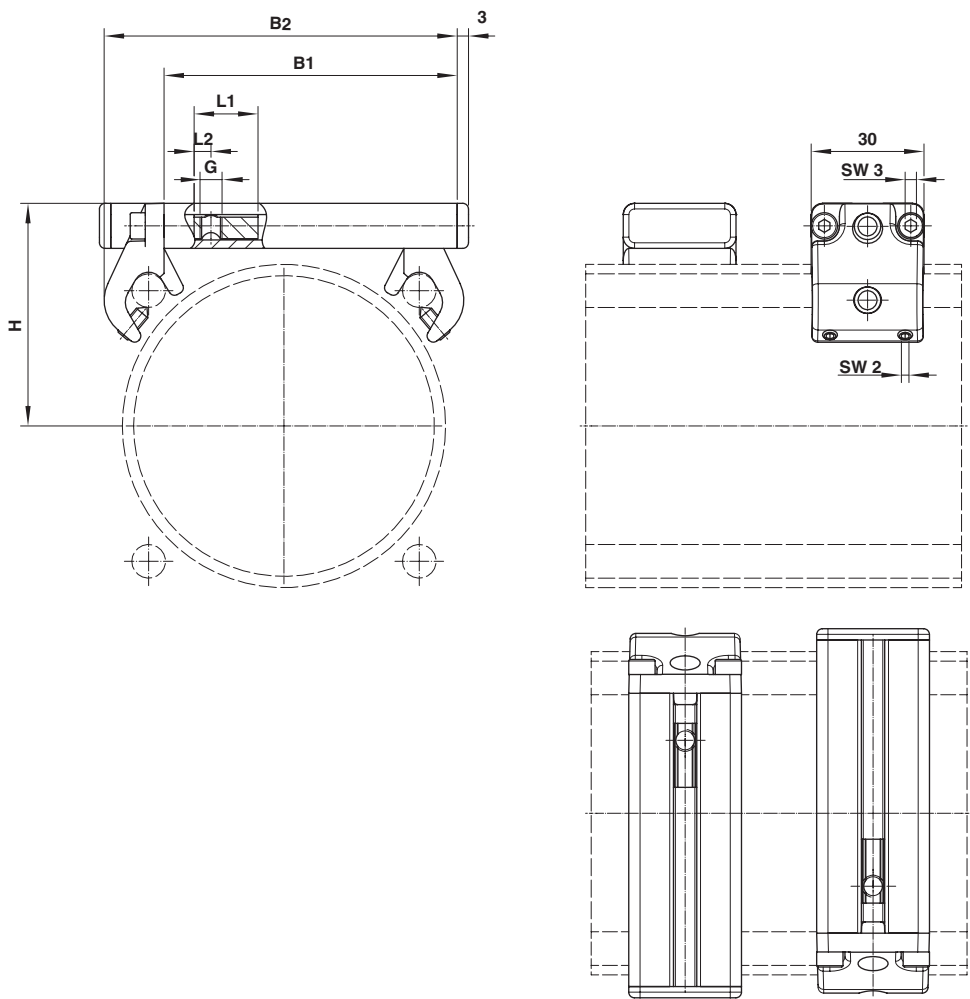
Valve mounting kit for Profile barrel



ø	A	B	C	D	E	F	G	H	J	K	SW	(kg)	Model
32/40	45	37	7	4,5	31	8,5	5,5	28,1	12	M4	3	0,06	PQA/802032/22/54
50/63	60	37	7	4,5	46	8,5	5,5	43	12	M4	3	0,08	PQA/802050/22/54
80/100	90	37	7	4,5	76	8,5	6,5	70	12	M4	3	0,11	PQA/802080/22/54
125	135	37	7	4,5	121	8,5	6,5	115	12	M4	3	0,16	PQA/802125/22/54

Valve mounting kit for Round barrel

Dimensions in mm
Projection/First angle



ø	B1	B2	H	L1	L2	G	kg	Model
63	61,5	77,5	50	17	4,5	M4	0,13	QA/8063/22/55/4
63	61,5	77,5	50	17	4,5	M5	0,13	QA/8063/22/55/5
63	61,5	77,5	50	17	4,5	M6	0,13	QA/8063/22/55/6
80	78	94	59,5	17	4,5	M4	0,14	QA/8080/22/55/4
80	78	94	59,5	17	4,5	M5	0,14	QA/8080/22/55/5
80	78	94	59,5	17	4,5	M6	0,14	QA/8080/22/55/6
100	97	113	68	17	4,5	M4	0,19	QA/8100/22/55/4
100	97	113	68	17	4,5	M5	0,19	QA/8100/22/55/5
100	97	113	68	17	4,5	M6	0,19	QA/8100/22/55/6
125	120	136	80	17	4,5	M4	0,21	QA/8125/22/55/4
125	120	136	80	17	4,5	M5	0,21	QA/8125/22/55/5
125	120	136	80	17	4,5	M6	0,21	QA/8125/22/55/6
160	156	175	101,5	17	4,5	M4	0,28	QA/8160/22/55/4
160	156	175	101,5	17	4,5	M5	0,28	QA/8160/22/55/5
160	156	175	101,5	17	4,5	M6	0,28	QA/8160/22/55/6
200	194	231	119	17	4,5	M4	0,31	QA/8200/22/55/4
200	194	231	119	17	4,5	M5	0,31	QA/8200/22/55/5
200	194	231	119	17	4,5	M6	0,31	QA/8200/22/55/6

Recommended Valves

Recommended Valve Range							
			Inline Valve V60		ISO Valve		3/2 Poppet valve
							
Cylinder		Tubing	Valve				
ø	Port size	ø	Flow (l/min)	Valve port size			
32	G1/8	6/4	250	1/8"	V60		
40	G1/4	6/4	250	1/8"	V60		
50	G1/4	6/4	250	1/8"	V60		
63	G3/8	8/6	750	1/8"	V60		
80	G3/8	10/7	1250	1/4"	V61	ISO Star	UM/22000
100	G1/2	10/7	1250	1/4"	V61	ISO Star	UM/22000
125	G1/2	12/8,5	2500	3/8"	V62	ISO Star	UM/22000
160	G3/4	16/12	4250	1/2"	V63	ISO Star	UM/22000
200	G3/4	16/12	4250	1/2"	V63	ISO Star	UM/22000
250	G1	22/17	6000	3/4"			UM/22000
320	G1	26/18	10000	1"			UM/22000 80265

Customer Solution Cylinder valve unit

For additional information please contact the technical service

Warning

These products are intended for use in industrial compressed air systems only. Do not use these products where pressures and temperatures can exceed those listed under »**Technical features/data**«.

Before using these products with fluids other than those specified, for non-industrial applications, life-support systems or other applications not within published specifications, consult Norgren GmbH.

Through misuse, age, or malfunction, components used in fluid power systems can fail in various modes.

The system designer is warned to consider the failure modes of all component parts used in fluid power systems and to provide adequate safeguards to prevent personal injury or damage to equipment in the event of such failure.

System designers must provide a warning to end users in the system instructional manual if protection against a failure mode cannot be adequately provided.

System designers and end users are cautioned to review specific warnings found in instruction sheets packed and shipped with these products.